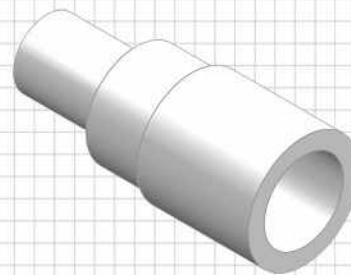
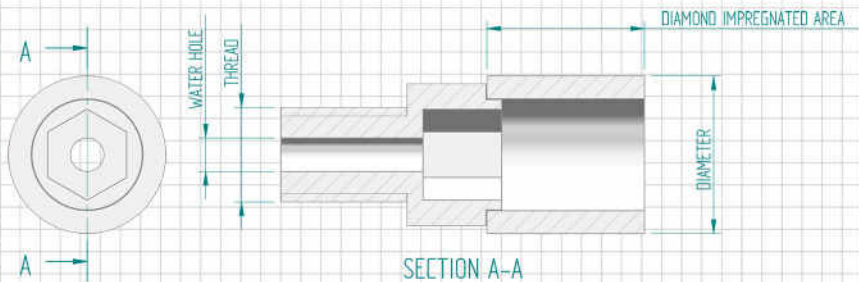


Worldwide Diamond Tooling Solutions

Stone 2017



DESIGN – MANUFACTURE - SUPPLY



– TEKNIK A/S

Introduction



CUTTING



DRILLING



PROFILING



GRINDING



POLISHING



HAND MACHINES

ISO 9001 QUALITY STANDARD

The products are made to the highest quality standards and are accredited with the approved quality management system BS EN ISO 9001 : 2015 for the manufacture and supply of the products.

DIAMOND TOOLS

Electroplated, electroformed, metal bonded and resin bonded diamond tools are used on various materials because of very fast clean cutting, long life, versatility of design and relatively low cost.

REPLATE & REDRESS SERVICE

Some products can be replated and or redressed at very competitive prices which improves performance of the tools and saves money!

Please look out for these symbols:



INFORMATION

The information in this catalogue is given as a guide only and we reserve the right to alter, amend and delete prices, specifications and product availability without prior notice.

When ordering please state Part No.

*Denotes ex-stock.

Ref: SNP1702

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Cutting

Our large range of diamond saw blades has been carefully selected to give you a quality cut at the most economical . Sizes available are from 100mm to 600mm and the most popular sizes are normally held in stock for immediate despatch.



ARIX SILENT CENTRE BLADES

This silent centre blade has been specially developed to provide an improved cutting speed together with a clean cut and longer life.

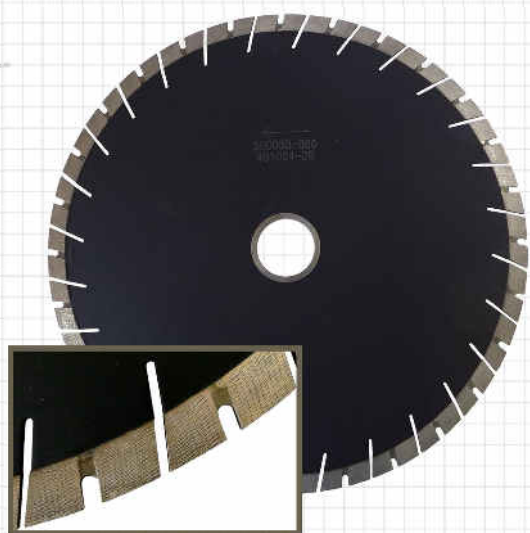
WET

GRANITE

ENGINEERED
STONE

STANDARD MACHINES

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS1045	300mm	16mm	3.2mm	60/50
*BMS1050	350mm	16mm	3.2mm	60/50
*BMS1055	400mm	16mm	3.2mm	60/50
*BMS1065	450mm	16mm	3.4mm	60/50
*BMS1070	500mm	16mm	3.4mm	60/50
*BMS1080	600mm	16mm	3.4mm	60/50



ARIX BLACK SILENT CENTRE BLADES

The Arix Black is of similar specification to the standard machine blade but with segments specifically formulated for use on lower powered machines.

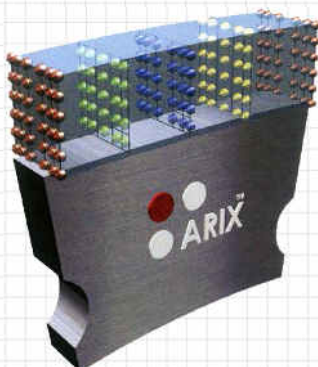
WET

GRANITE

ENGINEERED
STONE

LOWER POWERED MACHINES — 5-10HP

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS9330	300mm	16mm	3.2mm	60/50
*BMS9335	350mm	16mm	3.2mm	60/50
*BMS9340	400mm	16mm	3.2mm	60/50
*BMS9345	450mm	16mm	3.4mm	60/50
*BMS9350	500mm	16mm	3.4mm	60/50
*BMS9360	600mm	16mm	3.4mm	60/50



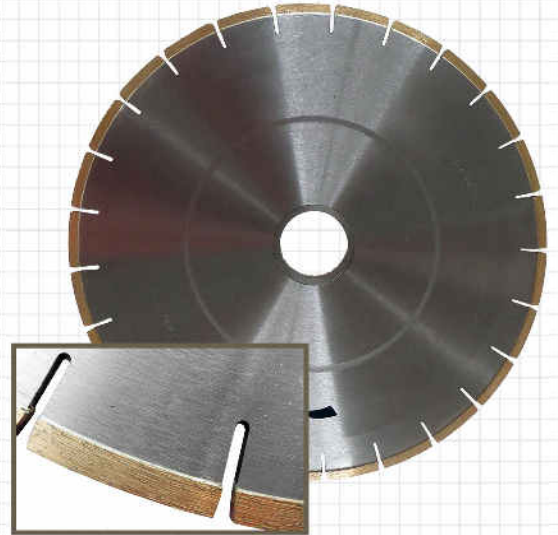
ARIX SEGMENT
illustrating aligned
diamond partical technology

CLEAR CUT SILENT CENTRE BLADES

Premium, fast cutting laser welded segmented blades producing excellent results.

WET MARBLE SLATE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS196	300mm	7mm	3.5mm	60/50
*BMS201	350mm	7mm	4mm	60/50
*BMS206	400mm	7mm	4mm	60/50
*BMS208	450mm	7mm	4mm	60/50
*BMS211	500mm	7mm	4mm	60/50
*BMS216	600mm	7mm	5.5mm	60/50



CLEAR CUT SILENT CENTRE BLADES

Premium fast cutting laser welded segmented blades producing excellent results.

WET GRANITE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS430	300mm	15mm	2.8mm	60/50
*BMS435	350mm	15mm	3.0mm	60/50
*BMS455	400mm	15mm	3.2mm	60/50
*BMS465	450mm	15mm	3.6mm	60/50
*BMS475	500mm	15mm	3.6mm	60/50
*BMS480	600mm	15mm	4.5mm	60/50



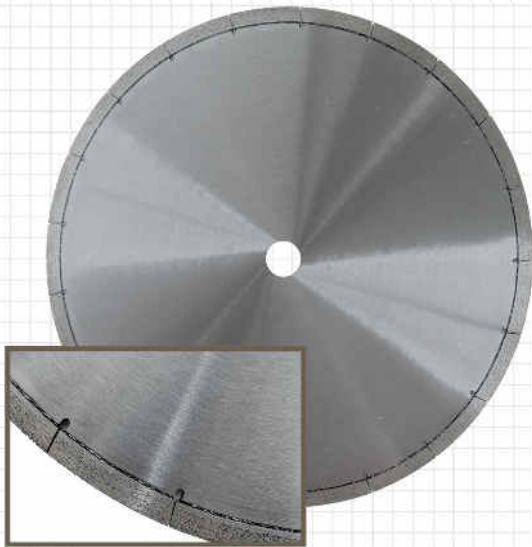
ABRASIVE DRESSING BLOCK

Used to re-dress blades after glazing or clogging of the diamond segments.
Suitable for blades and segmented core drills.

PART NO.	SIZE
*BMPH130	200mm x 50mm x 50mm



Cutting



MULTI-CUT POWER BLADES

Specially designed blade for splinter free cutting. Supplied with silent centre core for noise reduction.

WET	GRANITE	MARBLE	SLATE	CONCRETE	ENGINEERED STONE	CRYSTAL STONE	DEKTON/ NEOLITH
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SANDWICH CORE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS3254	254mm	10mm	3mm	As required
*BMS3305	305mm	10mm	3mm	As required
*BMS3355	355mm	10mm	3mm	As required
*BMS3400	400mm	10mm	3mm	As required
*BMS3450	450mm	10mm	3mm	As required



DN BLADES

Specially designed, for cutting Dekton & Neolith type material.

WET	CERAMIC GLASS	CRYSTAL STONE	DEKTON/ NEOLITH
-----	---------------	---------------	-----------------

SANDWICH CORE

PART NO.	DIAMETER	WIDTH	BORE/ FITTING
*BMS3511F	115mm	1.6mm	M14
*BMS3511	115mm	1.6mm	22.2mm
*BMS3512F	125mm	1.6mm	M14
*BMS3512	125mm	1.6mm	22.2mm
*BMS3515F	150mm	1.6mm	M14
*BMS3515	150mm	1.6mm	22.2mm
*BMS3518	180mm	1.6mm	22.2mm
*BMS3523	230mm	1.6mm	22.2mm



MB HORIZONTAL BLADE

Specially developed for horizontal cutting. These metal bond blades are ideal for thinning down worktop edges and slot cutting. Various fittings available.

WET	CNC	GRANITE	MARBLE	ENGINEERED STONE
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PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS1330	300mm	10mm	4.5mm	Thibaut

NOTE

Other sizes available on request.

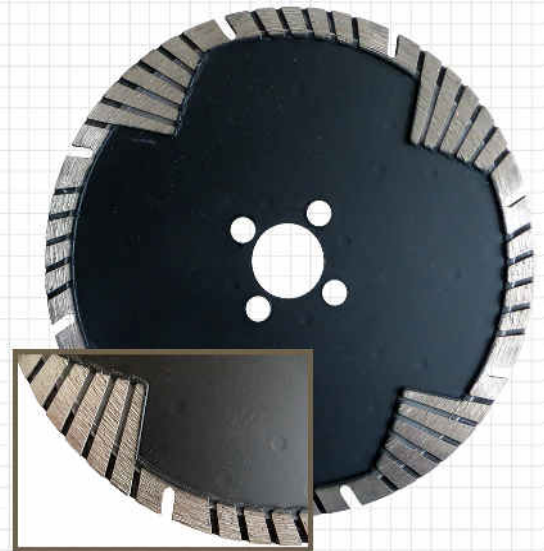
Cutting

BLACK KNIGHT SEGMENTED DIAMOND BLADES

A unique metal bond diamond blade, combining a silent centre body for quieter running and reduced segments to enable fast clean cutting.

WET/DRY GRANITE STONE ENGINEERED STONE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS182	125mm	25mm	2.5mm	22.2mm
*BMS182F	125mm	25mm	2.5mm	M14
*BMS185	150mm	25mm	2.5mm	22.2mm
*BMS185F	150mm	25mm	2.5mm	M14
*BMS187	180mm	25mm	2.5mm	22.2mm
*BMS187F	180mm	25mm	2.5mm	M14
*BMS189F	230mm	25mm	2.5mm	22.2mm/DPC

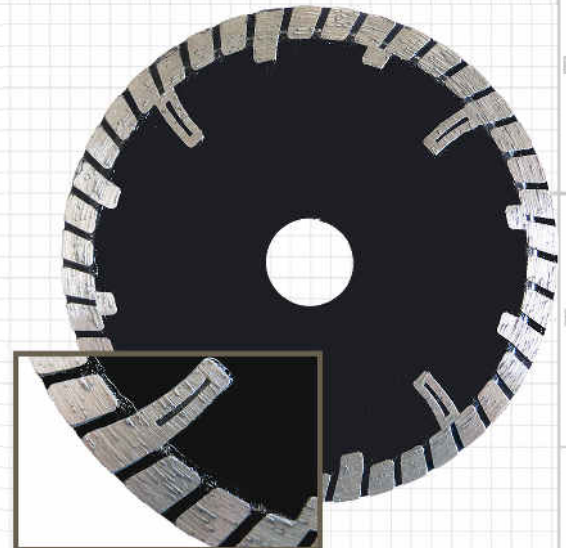


SAMURAI GULLETED BLADE

Economical diamond metal bond blade.

WET/DRY GRANITE STONE ENGINEERED STONE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS570	125mm	23.5mm	2.4mm	22.2mm

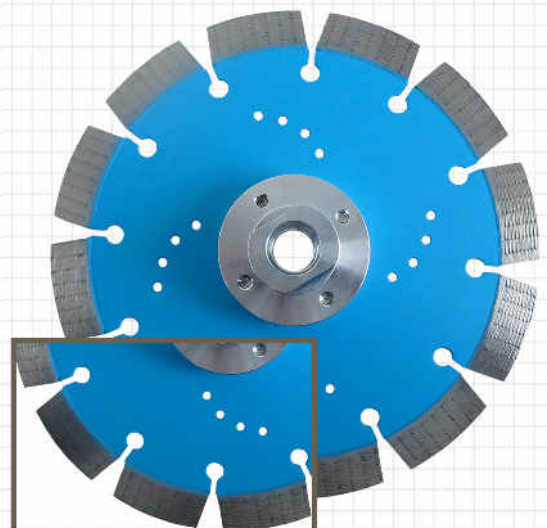


ARIX BLUE SABRE BLADES

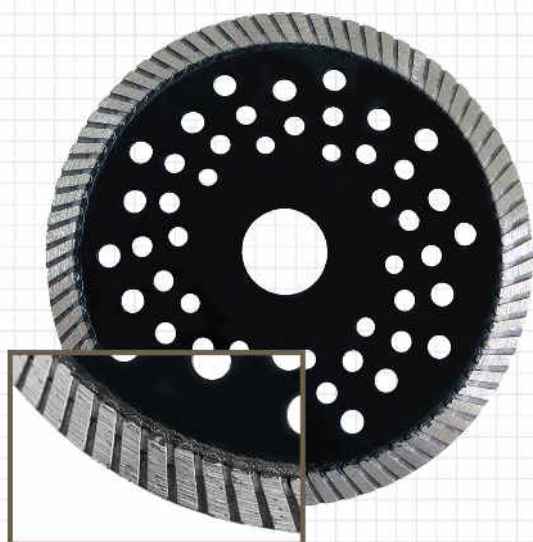
This hybrid of the successful Blue Sabre Blade now has a new Arix style segment to give a fast cutting action together with extended life.

WET/DRY GRANITE ENGINEERED STONE

PART NO.	DIAMETER	SEGMENT HEIGHT	SEGMENT WIDTH	BORE/ FITTING
*BMS1805	115mm	12mm	2.2mm	22.2mm/M14
*BMS1810	125mm	12mm	2.2mm	22.2mm/M14
*BMS1815	150mm	12mm	2.2mm	22.2mm/M14
*BMS1820	180mm	12mm	2.2mm	22.2mm
*BMS1825	230mm	12mm	2.2mm	22.2mm



Cutting

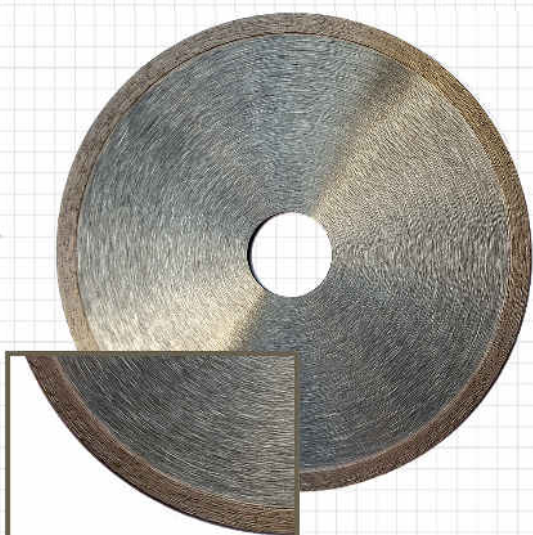


BLACK TURBO CONTINUOUS RIM BLADES

This metal bond diamond blade is a cost effective way of very fast and clean cutting. The body contains extra cooling holes to prevent over heating.

WET/DRY GRANITE

PART NO.	DIAMETER	SEGMENT HEIGHT	BORE/ FITTING
*BMS118	125mm	8.5mm	22.2mm



TILE BLADES

Continuous rim metal bond diamond tile cutting blades are designed for fast and free cutting with minimal chipping.

WET/DRY PORCELAIN

PART NO.	DIAMETER	SEGMENT HEIGHT	BORE/ FITTING
*BMS4106	80mm	4.5mm	20mm/15mm
*BMS109	100mm	4.5mm	16mm
*BMS1125	125mm	4.5mm	22.2mm
*BMS1180	180mm	4.5mm	22.2mm
*BMS1230	230mm	4.5mm	22.2mm
*BMS1250	250mm	4.5mm	22.2mm

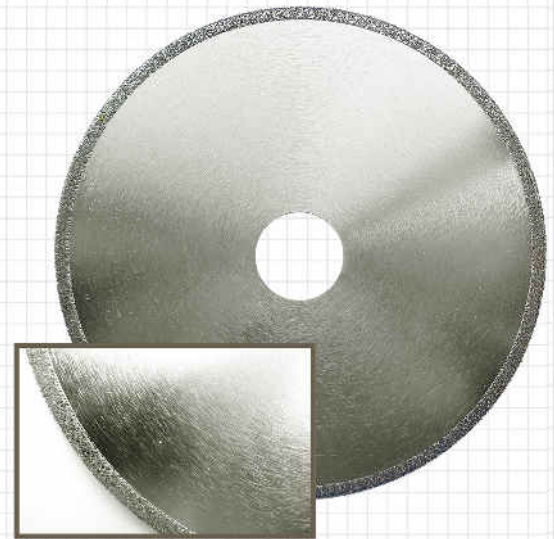
Cutting

ELECTROPLATED CONTINUOUS RIM BLADES

High quality electroplated diamond blade. Grade 44/60.

WET/DRY MARBLE SLATE

PART NO.	DIAMETER	BORE/ FITTING
*ESC142C	100mm	16mm
*ESC162E	110mm	22.2mm
*ESC172E	125mm	22.2mm



PYRAMID VANITY BLADES

A long lasting, hard wearing electroplated diamond cutting blade for professional use and ideal for cutting curves and apertures.

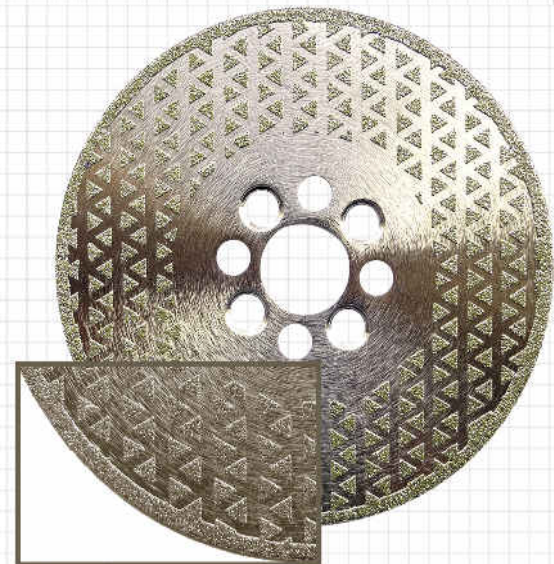
WET/DRY MARBLE SLATE

PREMIUM

PART NO.	DIAMETER	BORE/ FITTING	DIAMOND COAT
*BSEV153C	100mm	16mm	Double Sided
*BSEV163E	110mm	22.2mm	Double Sided
*BSEV183E	125mm	22.2mm	Double Sided

STANDARD

*BSEV383E	125mm	22.2mm	Double Sided
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PYRAMID M14 FLANGE VANITY BLADES

With single or double side electroplated diamond coating and M14 fitting; ideal for cutting straight, or curves and apertures.

WET/DRY MARBLE SLATE

PREMIUM

PART NO.	DIAMETER	BORE/ FITTING	DIAMOND COAT
*BSEVF183	125mm	M14	Double Sided
*BSEVF182	125mm	M14	Single Sided

STANDARD

*BSEVF373	115mm	M14	Double Sided
*BSEVF383	125mm	M14	Double Sided
*BSEVF295	230mm	M14	Double Sided



Cutting



HERCULES SIDE GRINDING BLADE

Strong metal bond blade for cutting and grinding with side grinding capabilities. The Hercules cuts and grinds with ease due to the unique side and face diamond areas.

WET/DRY

GRANITE

SLATE

PART NO.	DIAMETER	SEGMENT HEIGHT	BORE/FITTING
*BMS540	125mm	25mm	M14



BANDSAWS

Continuous rim and gulletted electroplated diamond bandsaw blades, manufactured to any size and to fit most machines.

WET

MARBLE

SLATE

BLADE WIDTH	GRADE
12mm, 19mm and 25mm	36/44
12mm, 19mm and 25mm	44/60
12mm, 19mm and 25mm	60/85
12mm, 19mm and 25mm	85/100
12mm, 19mm and 25mm	100/120
12mm, 19mm and 25mm	150/170
12mm, 19mm and 25mm	200/240

Drilling

A wide selection of drills is available for both site and factory use when cutting holes in granite, marble, other natural stones and engineered material. Water chucks are available for heavy duty use.

CORE DRILLS - STARRETT FITTING

Comprehensive range of diamond core drills with Starrett fitting includes metal bond and electroplated 36/44 diamond grit. Ideal for site work.

WET/DRY GRANITE

STARRETT TYPE FITTING - METAL BOND

PART NO.	DIAMETER	ARBOR
*BMH012	12mm	A1
*BMH014	14mm	A1
*BMH016	16mm	A2
*BMH020	20mm	A2
*BMH022	22mm	A2
*BMH025	25mm	A2
*BMH028	28mm	A2
*BMH030	30mm	A2
*BMH032	32mm	A2
*BMH035	35mm	A2
*BMH036	36mm	A2
*BMH040	40mm	A2
*BMH045	45mm	A2
*BMH050	50mm	A2

WET MARBLE SLATE

STARRETT TYPE FITTING - ELECTROPLATED

PART NO.	DIAMETER	ARBOR
*EDH0096	14mm	A1
*EDH0058	16mm	A1
*EDH2532	20mm	A1
*EDH0078	22mm	A1
*EDH0100	25mm	A1
*EDH0136	30mm	A1
*EDH0114	32mm	A2
*EDH0138	35mm	A2
*EDH0196	40mm	A2
*EDH1136	46mm	A2
*EDH0200	51mm	A2

NOTE

M14 fitting available on request.

NOTE

Core Drills under Ø20mm need to be mounted on a MMP009 adaptor if using a water chuck.
Core Drills furnished without arbors unless specified.

ADAPTORS for STARRETT FITTING CORE DRILLS

PART NO.	ADAPTORS
*MMP009	A1 to A2 Adaptor
*MSA0A1	A1 Arbor
*MSA0A2	A2 Arbor
*MMP197	Continental to A2
*MSAXA014C	6.5mm Pilot Drill



Drilling



CORE DRILLS - M14 FITTING

Metal Bond Diamond Core Drill with M14 fitting. The M14 fitting converts to Continental by means of the MMP195 adaptor.

	WET/DRY	GRANITE	STONE	ENGINEERED STONE	MARBLE	SLATE
PART NO.	DIAMETER					
*BMH214	14mm					
*BMH220	20mm					
*BMH225	25mm					
*BMH230	30mm					
*BMH235	35mm					



CORE DRILLS - M14 FITTING

Vacuum Brazed Diamond Core Drills with M14 fitting. The M14 fitting converts to Continental by means of the MMP195 adaptor.

	WET/DRY	GRANITE	STONE	ENGINEERED STONE	MARBLE	SLATE
PART NO.	DIAMETER					
*BVDH020M	20mm					
*BVDH025M	25mm					
*BVDH030M	30mm					
*BVDH032M	32mm					
*BVDH035M	35mm					



ADAPTOR for M14 FITTING CORE DRILLS

PART NO.	ADAPTORS
*MMP195	Continental to M14 Adaptor

MULTI-CUT CORE DRILLS

Heavy duty metal bond diamond segmented or Multi-cut Core Drills for cutting clean holes. All types of shank fittings available and various tube lengths.

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	SLATE
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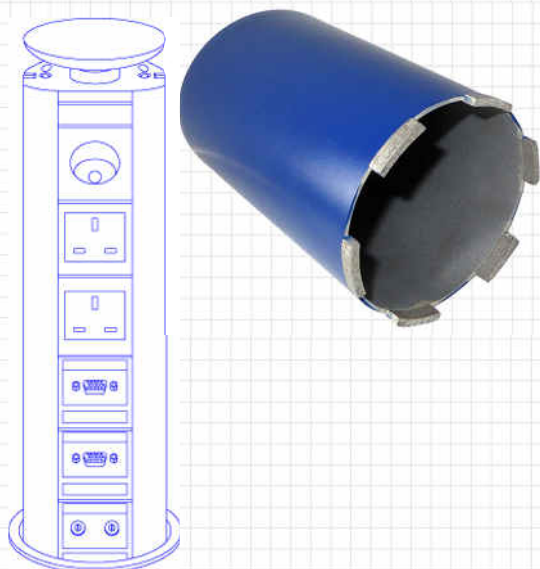
PART NO.	O.D.	I.D.
NMBC010	10mm	6mm
NMBC012	12mm	8mm
NMBC014	14mm	10mm
NMBC016	16mm	12mm
NMBC018	18mm	14mm
NMBC020	20mm	16mm
NMBC022	22mm	18mm
NMBC023	23mm	19mm
NMBC024	24mm	19mm
NMBC025	25mm	20mm
NMBC025C	25mm	20mm
NMBC026	26mm	21mm
NMBC028	28mm	23mm
NMBC028C	28mm	23mm
NMBC030C	30mm	25mm
NMBC031	31mm	26mm
NMBC032C	32mm	27mm
NMBC033	33mm	28mm
NMBC035C	35mm	30mm
NMBC036	36mm	31mm
NMBC037	37mm	32mm
NMBC039	39mm	34mm
NMBC041	41mm	36mm
NMBC046	46mm	41mm
NMBC051	51mm	46mm
NMBS052	52mm	45mm
NMBS065	65mm	58mm
NMBS078	78mm	71mm
NMBS091	91mm	84mm
NMBS091C	91mm	84mm
NMBS104	104mm	96mm
NMBS107	107mm	99mm
NMBS117	117mm	109mm
NMBS127	127mm	119mm
NMBS152	152mm	143mm
NMBS162	162mm	154mm



NOTE

1. Standard tube length 150mm-450mm. Other tube lengths and diameters available on request.
2. Standard fitting 1/2" BSP Male (Continental) or 1 1/4 UNC fitting.
3. Open back ends available at less 20% of .
4. Re-tip is subject to acceptable condition of tube.
5. For Water Chucks see page 12.

Drilling



MULTI-CUT CORE DRILLS FOR POP UP STOCKETS

These core drills are specifically designed for "electrical pop up sockets" in counter/worktop islands

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE
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PART NO.	DESCRIPTION
NMBS082C	Ø82mm EPU Core Drills
NMBS102C	Ø102mm EPU Core Drills



KWIK CUT - CNC GRANITE DRILLS

Metal bond diamond wet cutting granite drills for use on CNC and semi automatic machines cutting at a rate of 1mm per second and will cut up to 45mm thickness material.

WET	CNC	GRANITE	CRYSTAL STONE	DEKTON/ NEOLITH
-----	-----	---------	---------------	-----------------

For GRANITE		
PART NO.	DIAMETER	FITTING
*BMD214	14mm	Continental ½" BSP
*BMD220	20mm	Continental ½" BSP
*BMD225	25mm	Continental ½" BSP
*BMD230	30mm	Continental ½" BSP
*BMD235	35mm	Continental ½" BSP

Drilling

SOLID GRANITE DRILLS

Metal bond with centre water feed for drilling holes with a fixed drilling machine.
Adaptors are available to suit any water chuck fitting.

WET	GRANITE	STONE	ENGINEERED STONE
-----	---------	-------	---------------------

PART NO.	DIAMETER	SHANK
*BMD005	5mm	10mm
*BMD010	6mm	10mm
*BMD015	7mm	10mm
*BMD020	8mm	10mm
*BMD030	9mm	10mm
*BMD035	10mm	10mm
*BMD045	12mm	10mm
*BMD060	15mm	10mm

SOLID GRANITE DRILL ADAPTORS

PART NO.	DESCRIPTION
*MMP054C	Continental ½" BSP : to accept 10mm dia. Shanks
*MMP054A	Diagrit Baby Water Chuck : to accept 10mm dia. Shanks
*MMP054H	Habit ½" BSF : to accept 10mm dia. Shanks
*MMP199	Flex Machine - M14 to Solid Granite Drill Adaptor to accept 10mm dia. Shanks

DIAGRIT WATER CHUCKS

TYPE B - Water Chuck fits most popular pillar drills enabling water to feed through the centre of core drills.

BABY WATER CHUCK - A unique small water chuck is an easy answer to supplying water coolant to the working area when drilling holes with a hand held pistol drill.

Available with all types of shank fittings.

DIAGRIT WATER CHUCK - TYPE B

PART NO.	DESCRIPTION
*MMPC05C	Continental ½" BSP
*MMPC05H	Habit

NOTE

Comes standard with JT6 to MT2 arbor and spanner.
Other Morse Tapers available on request.

BABY WATER CHUCK

PART NO.	DESCRIPTION
*MMP008	Chuck complete with tap and pipe
*MSAXA014C	Extra carbide drills - ¼" diameter
*MMP009	A1 to A2 Adaptor



Profiling

Diamond profile wheels for shaping are now very popular with our customers due to our ability to design and produce wheels up to 500mm diameter which can grind simple and intricate profiles into granite, marble, stone and engineered stone.



ELECTROPLATED FLUTING WHEELS

Rapid grinding of decorative flutes on the face of fireplaces, draining boards and columns. Electroplated Diamond Fluting Wheels are available in other grades and sizes in both gulleted 60% and continuous rim 100% coating.

WET	GRANITE	STONE	CRYSTAL STONE	DEKTON/ NEOLITH
-----	---------	-------	---------------	-----------------

60/85S GRADE 100% COATING

PART NO.	SIZE
*EMW0431E	100mm x 10mm x 22.2mm bore
*EMW0432E	100mm x 12.7mm x 22.2mm bore
*EMW0433E	100mm x 16mm x 22.2mm bore
*EMW0434E	100mm x 20mm x 22.2mm bore
*EMW255Y	250mm x 12.7mm x 60mm bore
*EMW305Y	300mm x 12.7mm x 60mm bore
*EMW405Y	400mm x 12.7mm x 60mm bore

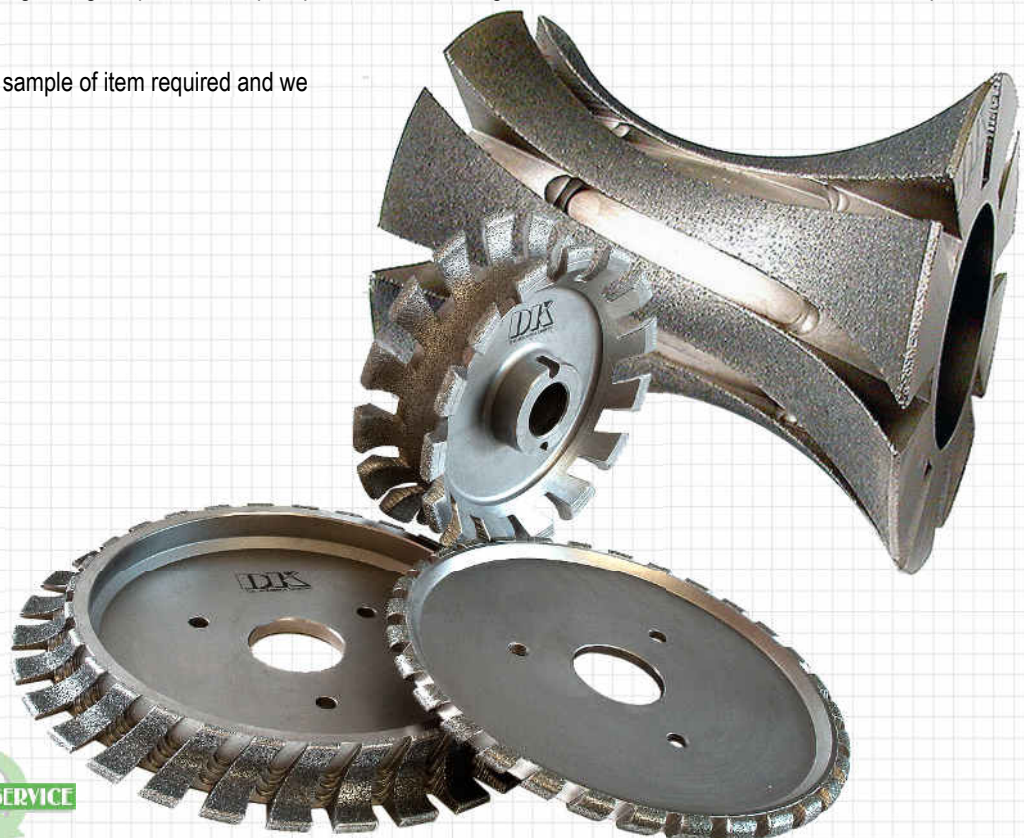
NOTE

For resin fluting wheels see page 49.

SPECIAL TOOLS & PROFILE WHEELS

Special tools and profile wheels for grinding simple and complex profiles can be designed and manufactured to meet customers' specific needs on a relatively short lead time.

Simply send a sketch, drawing or sample of item required and we will quote you and delivery.



Profiling

STRIP, REPLATE & REDRESS SERVICE

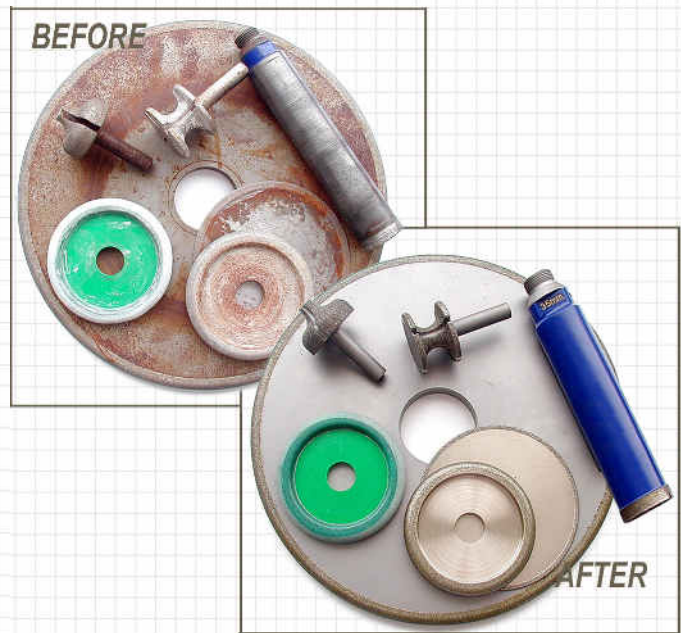
SAVE up to 40% by giving your old tools a new lease of life using a STRIP & REPLATE or RE-TIP SERVICE!

STRIP & REPLATE SERVICE FOR ELECTROPLATED TOOLS:

- Continuous Rim Blades
- Flute Wheels
- Profile Wheels
- Parallel Routers
- Various Electroplated CNC Tooling

RE-TIP SERVICE AVAILABLE FOR METAL BOND TOOLS:

- Multicut Core Drills
- Milling Wheels
- Routers (Metal Bond)
- Drums

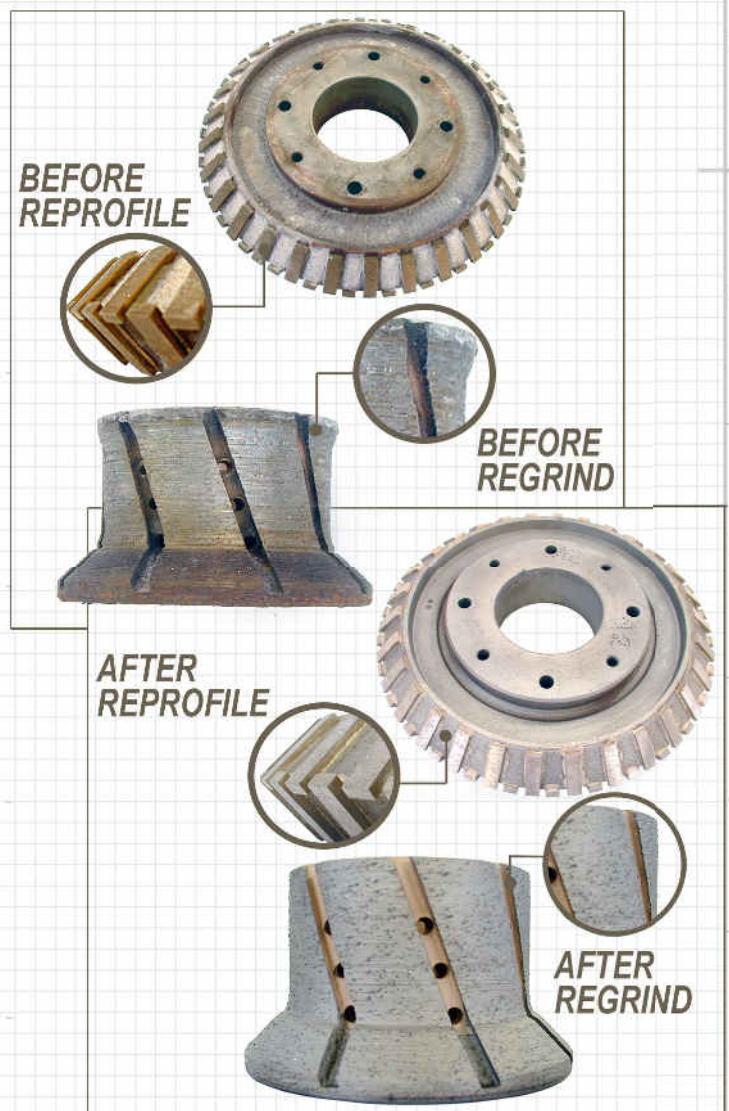


REGRINDING & REPROFILING METAL BOND TOOLS

A regrind and reprofile service is offered. We can deliver a prompt and accurate return with minimal stock removal to ensure the maximum life for our customer's tools.

This service includes profile tools and routers.

Please contact for a quotation.



Profiling

PRO-EDGE CNC PROFILE POLISHING SYSTEM

Developed and field tested by our engineers, the Pro-Edge CNC Profile Polishing System grinds and polishes the edges of Granite and Marble achieving a professional high gloss finish. The seven stage system is available for the most popular shapes which includes ZS40, A30°5, V30 and F30. These profiles are available now and have central water feed with 35mm bore.



These four most popular profiles for 30mm material are available for immediate delivery, with more shapes to follow. We can also produce special profiles to customer's specifications.

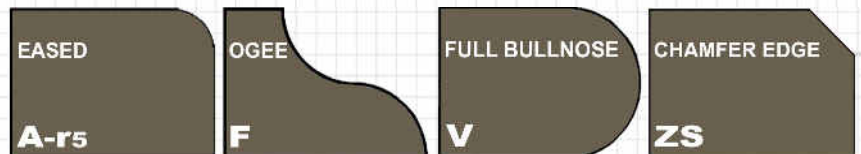
WET CNC GRANITE MARBLE

FULL BULLNOSE
V

V30 FULL BULLNOSE PROFILE

PART NO.	POSITION	GRADE
*BMWC200	0	Metal Bond
*BBMC201	1	Vacuum Brazed
*BBMC202	2	Vacuum Brazed
*BMPC203	3	Resin 400
*BMPC204	4	Resin 1000
*BMPC205	5	Resin 2000
*BMPC206	6	Resin 10000

AVAILABLE PROFILES



Working Parameter on CNC Machines

Wheel Description	Use	Feeding Speed		Cutting Capacity (mm)	Spindle Rotation RPM
		Marble	Granite		
Pos#0 (Metal Bond)	Stock removal	400 - 800	500 - 600	0.3 - 0.4	4500 - 5000
Pos#1 (Braze)	Shaping	1000 - 1500	1000 - 1500	0.2 - 0.4	3000 - 3500
Pos#2 (Braze)	Honing	1500 - 2000	1200 - 1500	0.1 - 0.2	3000 - 3500
Pos#3 (Resin)	Finishing	1500 - 2000	1200 - 1500	0.05 - 0.1	2500 - 3000
Pos#4 (Resin)	Pre-polishing	800 - 1200		0.02 (Zero Pressure)	2500 - 3000
Pos#5 (Resin)	Polishing				2500 - 3000
Pos#6 (Resin)	Final buff				2500 - 3000

SD GRINDING & POLISHING SYSTEM -

The SD system is now available after careful research and development for grinding and polishing recessed draining boards in granite and offers a simple and effective system that quickly produces an excellent quality finish. Designed to be used on semi automatic and CNC machines, the eight stage system produces superb results that most competitive systems are unable to achieve.

The Eight Stage SD System consists of: A segmented Metal Bond wheel for rapid stock removal, coarse Electroplated wheels to grind side angle and calibrate draining board surface and five grades of Resin Bond wheels which produce a fantastic high quality polish to the angle and draining board surface.

WET	CNC	GRANITE
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		MAGNETIC 30°	MAGNETIC 45°
STAGE	GRADE	PART NO.	PART NO.
1 Metal Bond	Coarse	*BMW170	*BMW170
2 Electroplated	30	*EMWD301	*EMWD451
3 Electroplated	120	*EMWD302	*EMWD452
4 Red Resin	200	*RFDD303	*RFDD453
5 Yellow Resin	400	*RFDD304	*RFDD454
6 White Resin	1000	*RFDD305	*RFDD455
7 Blue Resin	2000	*RFDD306	*RFDD456
8 Orange Resin	10000	*RFDD307	*RFDD457
†Complete Set		*SMPD30	*SMPD45



		SNAIL-LOCK 30°	SNAIL-LOCK 45°
STAGE	GRADE	PART NO.	PART NO.
1 Metal Bond	Coarse	*BMW170	*BMW170
2 Electroplated	30	*EMWD301S	*EMWD451S
3 Electroplated	120	*EMWD302S	*EMWD452S
4 Red Resin	200	*RFDD303S	*RFDD453S
5 Yellow Resin	400	*RFDD304S	*RFDD454S
6 White Resin	1000	*RFDD305S	*RFDD455S
7 Blue Resin	2000	*RFDD306S	*RFDD456S
8 Orange Resin	10000	*RFDD307S	*RFDD457S
†Complete Set		*SMPD30S	*SMPD45S

†COMPLETE SET 30° Magnetic & Snail-Lock
MB diamond to Orange resin, EMPD3001 30° Dressing Bar and Carrying Case. Also includes recommended one of each adaptors for machine fitting ½" BSP: Magnetic MMP170, MMP160 and BMPD012 Snail-Lock MMP170, MMP160, MMP195 and BMPD045.

†COMPLETE SET 45° Magnetic & Snail-Lock
MB diamond to Orange resin, EMPD4501 45° Dressing Bar and Carrying Case. Also includes recommended one of each adaptors for machine fitting ½" BSP: Magnetic MMP170, MMP160 and BMPD012 Snail-Lock MMP170, MMP160, MMP195 and BMPD045.

NOTE

SD System is available in sizes - Stage 1 MB 86mm or 100mm diameters.
Electroplated and Resin grades 100mm diameter in 30° and 45° angles.
Resin grades require 2-4 passes depending on hardness of stone.
All grades must be used wet.

RECOMMENDED SEQUENCE AND WORKING PARAMETERS FOR SD SYSTEM

RECOMMENDED STAGE SEQUENCE		FEED RATE (mm/min)	SPINDLE SPEED (rpm)
1	MB COARSE	500	3500
2	ELECTROPLATED 30	500	3500
3	ELECTROPLATED 120	500 - 1000	3500
4	RED RESIN 200	1000 - 1200	1000 - 1500
5	YELLOW RESIN 400	1000 - 1500	1000 - 1500
6	WHITE RESIN 1000	2000 - 2500	1000 - 1500
7	BLUE RESIN 2000	2000 - 2500	1000 - 1500
8	ORANGE RESIN 10000	2000 - 2500	1000 - 1500

Profiling

PRO-GEM HS PROFILE POLISHING SYSTEM

The Pro-Gem HS wheels have been specially designed for use on portable routing and semi automatic machines and are supplied with central water feed as standard. The system is the culmination of an extensive development programme to give the user optimum performance and superior results when compared to other makes of polishing systems and hence, have become the Professionals number one choice for shaping polished profiles onto edges. Due to the thickness and hard wearing formulation of the resin, the life of these tools is extremely long and cost effective. This system consists of seven stages; continuous sintered metal bond for rapid stock removal, two grades of electroplated to shape and profile in preparation for polishing and four 4mm thick colour coded resin wheels which produce a fast superior factory finish.



WET GRANITE MARBLE

V30 FULL BULLNOSE PROFILE



PART NO.	POSITION	GRADE
*BMWP030	1	Metal Bond - 40
*EMWP105	2	Electroplated - 120
*EMWP110	3	Electroplated - 200
*SMPP110	4	Resin Yellow - 400
*SMPP115	5	Resin White - 1000
*SMPP120	6	Resin Blue - 2000
*SMPP125	7	Resin Orange - 10000

PROGEM TOOLING ADAPTORS

OMA TO 22.2mm BORE

Oma machine adaptor for Pro-Gem profile routing and polishing system.

PART NO.	DESCRIPTION
MMP200	Oma to Pro-Gem

CONTINENTAL (1/2" BSP) TO 22.2mm BORE

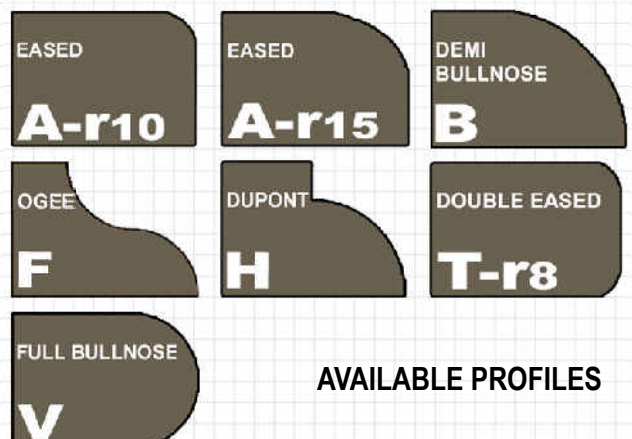
Pro-Gem adaptor continental (1/2" BSP) to fit semi automatic machines.

PART NO.	DESCRIPTION
*MMP180	Continental Pro-Gem

NOTE

We can produce special profiles to customer's specification. Standard Pro-Gem bore 22.2mm.

The Electroplated 40 grit is optional for stage 1 on marble. The number of passes varies according to the hardness of stone being polished.



AVAILABLE PROFILES

Profiling

PROFILE ROUTERS

WET

GRANITE



METAL BOND ROUTER

PART NO.	DESCRIPTION
*BMM001A	A20
*BMM002A	B20
*BMM006A	F20
*BMM008A	H20
*BMM020A	V20

WET

MARBLE

SLATE



ELECTROPLATED ROUTER

PART NO.	DESCRIPTION
*ERM001	A20
*ERM002	B20
*ERM006	F20
*ERM008	H20
*ERM020	V20



PARALLEL ROUTERS

WET

GRANITE

METAL BOND

Ø16mm x 40mm coated length, shank Ø12.7mm x 40mm long.

PART NO.	GRADE
*BMP020	30/40

WET

MARBLE

SLATE

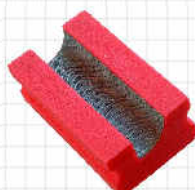
ELECTROPLATED ROUTER

Ø8mm x 30mm coated length, shank Ø12.7mm x 45mm long.

PART NO.	GRADE
*ERD129	30/36
*ERD130	36/44

NOTE

For use with Dewalt Router - see Page 59.
For Profile Hand Pads - see Page 30.



Profiling



INOX VB PROFILE WHEELS

Vacuum Brazed M14 wheels designed to shape a quarter circle on edges without using a specialised machine! The rotary top and lower bearing guides prevents face and edge damage.

WET/DRY	GRANITE	MARBLE	STONE	CONCRETE	TERRAZZO	SLATE
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PART NO.	RADIUS	GRADE
*BBM205	r=5mm	36/44
*BBM210	r=10mm	36/44
*BBM215	r=15mm	36/44
*BBM220	r=20mm	36/44
*BBM225	r=25mm	36/44
*BBM230	r=30mm	36/44

INOX VB CHAMFER WHEELS

Vacuum Brazed M14 wheels designed to chamfer edges without the need for a specialised machine!

WET/DRY	GRANITE	MARBLE	STONE	CONCRETE	TERRAZZO	SLATE
---------	---------	--------	-------	----------	----------	-------

PART NO.	CHAMFER SIZE	GRADE
*BBM305	5mm	30/40
*BBM320	20mm	30/40
*BBM330	30mm	30/40

VB DIAMOND PROFILE BURRS

A range of 20 shaping burrs for sculpture and detailed shaping with vacuum brazed diamond coating for strength and long life.

WET/DRY	GRANITE	MARBLE	STONE	CONCRETE	TERRAZZO	SLATE
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PART NO.	DIAMETER	GRADE
*BBM100	6mm	36/44
*BBM105	6mm	100/120



Profiling

KWIK FLUTE CNC ROUTERS

Metal bond CNC routers for producing flutes in granite.

WET CNC GRANITE MARBLE

PART NO.	DIAMETER	GRADE	FITTING
*NMBRC1205	12.7mm	50	½" BSP
*NMBRC1212	12.7mm	120	½" BSP
*NMBRC1220	12.7mm	200	½" BSP
*NMBRC1240	12.7mm	400	½" BSP
*NMBRC1605	16mm	50	½" BSP
*NMBRC1612	16mm	120	½" BSP
*NMBRC1620	16mm	200	½" BSP
*NMBRC1640	16mm	400	½" BSP
*NMBRC2005	20mm	50	½" BSP
*NMBRC2012	20mm	120	½" BSP
*NMBRC2020	20mm	200	½" BSP
*NMBRC2040	20mm	400	½" BSP

KWIK FLUTE ADAPTORS & SLEEVE

PART NO.	DESCRIPTION
*MMP220	CNC Crown Adaptor M12 to ½" BSP
*MMP215	Crown Adaptor with Roller Sleeve M12 to ½" BSP for shaped flutes
*MMP216	Replacement Sleeve

ZENESIS CNC PARALLEL ROUTERS

Zenesis uses the most advanced technology of specially selected diamonds dispersed in triangular patterns within the segments. The benefits include extra segment on tip of tool for recessed hobs, central water feed for increased cutting ability, good cutting speed, long life and competitive prices.

WET CNC GRANITE MARBLE

REDRESS SERVICE

PART NO.	SIZE
*BMRZ2040	20mm x 40mm x ½" BSP Fitting
*BMRZ2540	25mm x 40mm x ½" BSP Fitting
*BMRZ2050	20mm x 50mm x ½" BSP Fitting
*BMRZ2550	25mm x 50mm x ½" BSP Fitting

VACUUM BRAZED CNC PARALLEL ROUTERS

Vacuum brazed diamond parallel routers to fit popular CNC and semi-automatic machines and are ideal for cutting out vanity bowls and shaped holes in marble.

WET CNC MARBLE

PART NO.	SIZE
*SMBB055	17mm dia. x 55mm coated length



RECOMMENDED SPEED:

Stage 1: 10,000 rpm
Stage 2,3 & 4: 10,000 rpm

FEED RATE:

Stage 1: 300/500 mm/min
Stage 2,3 & 4: 500/700 mm/min

NOTE

Stage 1 - 2mm depth of cut
Stage 2 - 0.3/0.5 depth of cut
Stages 3 & 4 - 0.1/0.2 depth of cut



Profiling

PRO-CUT VANITY BOWL CROWNS AND ROUTERS

Pro-Cut Crowns and Routers produce fast clean cutouts and are suitable for use on all popular semi-automatic machines including Thibaut, Ravelli and Bremor.

Pro-Cut Routers come complete with the Continental (½" B.S.P.) fitting and can be re-tipped.

Pro-Cut Crowns are available with M10 and M12 fittings and used in conjunction with our Continental Roller Guide Adaptor.



WET	GRANITE	MARBLE
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M10 CROWN - 8mm diameter x 10mm

PART NO.	MATERIAL
NMBRC108G	Granite

M10 CROWN - 13mm diameter x 13mm

PART NO.	MATERIAL
NMBRC113G	Granite

M10 CROWN - 16mm diameter x 20mm

PART NO.	MATERIAL
NMBRC116G	Granite



WET	GRANITE	MARBLE
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M10 CROWN - 20mm diameter x 20mm

PART NO.	MATERIAL
*NMBRC120	Multicut
*NMBRC120G	Granite
*NMBRC120M	Marble

M12 CROWN - 20mm diameter x 20mm

PART NO.	MATERIAL
*NMBRC020	Multicut
*NMBRC020G	Granite
*NMBRC020M	Marble

CROWN ADAPTOR

PART NO.	DESCRIPTION
MMP205	M10 Adaptor with Roller Sleeve
*MMP215	M12 Adaptor with Roller Sleeve
*MMP216	Replacement Roller Sleeve

WET	GRANITE	MARBLE
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ROUTERS - Continental (½" BSP) Fitting

PART NO.	MATERIAL
*NMBR020	Multicut
*NMBR020G	Granite
*NMBR020M	Marble
Retip	NMBR Type



Grinding

VIKING DISCS

Manufactured with vacuum brazed diamonds for rapid grinding. These discs can be used wet or dry, on both floor and hand held machines.

WET/DRY GRANITE STONE

PART NO.	DIAMETER	GRADE	FITTING
*BMW060	100mm	30	QRS
*BMW061	100mm	30	M14
*BMW065	125mm	30	QRS

RAPIER DISCS

Vacuum brazed diamond discs for producing architectural detail, chamfering and shaping. M14 spindle makes for easy fitting to most angle grinders.

WET/DRY MARBLE STONE TERRAZZO

PART NO.	DIAMETER	GRADE	FITTING
*BBM250	100mm	Coarse	M14

DIA-BOARD DISCS

Electroplated diamond grinding discs with QRS colour code backing.

WET/DRY MARBLE STONE

PART NO.	DIAMETER	GRADE	FITTING
*BMP600	100mm	Green 50	QRS
*BMP605	100mm	Black 120	QRS
*BMP610	100mm	Red 200	QRS

TROJAN DISC

Vacuum brazed diamond with QRS backing for rapid grinding.

WET/DRY GRANITE STONE

PART NO.	DIAMETER	GRADE	FITTING
*BMW050	100mm	Coarse	QRS



Grinding

An extensive range of diamond grinding discs and wheels for hand machines grinding granite, marble, stone, engineered stone and ceramics. All types of fittings are available.



ZODIAC CUP WHEELS

Single or twin rimmed turbo - for smooth finish and extended life. "T" segment - for rapid stock removal.

WET	CONCRETE	MASONRY	STONE
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TWIN RIM

PART NO.	DIAMETER	FITTING
*BMW110	100mm	22.2mm bore
*BMW130	115mm	22.2mm bore
*BMW140	100mm	M14
*BMW120	178mm	22.2mm bore

"T" SEGMENT

PART NO.	DIAMETER	FITTING
*BMW125	178mm	22.2mm bore

DIA-GRIND CUP WHEELS

Grinding cup wheels with Ø100mm x 22.2mm bore or Snail-Lock fitting.

WET/DRY	GRANITE	MARBLE	STONE
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PART NO.	DIAMETER	GRADE	FITTING
*BMW410	100mm	30/40	22.2mm bore
*BMW410F	100mm	60/80	22.2mm bore
*BMW410S	100mm	30/40	Snail-Lock

CYCLONE FLAT WHEELS

Grinding wheels with Ø100mm x M14 or Snail-Lock fittings.

WET/DRY	GRANITE	MARBLE	STONE
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PART NO.	DIAMETER	GRADE	FITTING
*BMW105	100mm	Coarse	M14
*BMW105S	100mm	Coarse	Snail-Lock
*BMW107	100mm	Fine	M14
*BMW107S	100mm	Fine	Snail-Lock



Grinding

TITAN DRY GRINDING DISCS

Developed with vacuum brazed diamond for rapid stock removal. The discs fit directly onto an angle grinder.

WET/DRY	GRANITE	MARBLE	ENGINEERED STONE	CERAMICS	STONE
---------	---------	--------	------------------	----------	-------

PART NO.	DIAMETER	GRADE	FITTING
*BMW075	115mm	40	22.2mm bore
*BMW085	178mm	40	22.2mm bore

DIA-DRY DIAMOND DISCS

Electroplated diamond grinding discs.

WET/DRY	GRANITE	MARBLE	ENGINEERED STONE	CERAMICS	STONE
---------	---------	--------	------------------	----------	-------

PART NO.	DIAMETER	GRADE	FITTING
*EMP110	100mm	36/44	16mm bore
*EMP115	100mm	44/60	16mm bore
*EMP120	100mm	60/85	16mm bore
*EMP150	180mm	36/44	22.2mm bore

DIANA T30 FLAT DISH WHEELS

T30 dish wheels are Ø100mm with M14 thread for direct mounting onto an angle grinder.

WET/DRY	GRANITE	MARBLE	ENGINEERED STONE	CERAMICS	STONE
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PART NO.	DIAMETER	GRADE	FITTING
*BMW020	100mm	Green 50/60	M14
*BMW025	100mm	Red 150/170	M14

METAL BOND MINI GRINDING DRUMS -

Mini CNC 25mm diameter drums with central water feed are ideal for grinding tight corners and produce a good honed finish on granite edges.

Can be used as an option in place of electroplated Mini Chevron Drums.

WET	CNC	GRANITE	ENGINEERED STONE
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PART NO.	SIZE	GRADE	FITTING
*SMB705	25mm x 40mm	MB1-50	½" BSP/M14
*SMB710	25mm x 40mm	MB2-120	½" BSP/M14
*SMB715	25mm x 40mm	MB3-200	½" BSP/M14
*SMB720	25mm x 40mm	MB4-400	½" BSP/M14



Grinding



VACUUM BRAZED DRUMS

With M14 fitting for use on Angle grinders. Can be used to grind inside sink cut-outs. The vacuum brazed diamonds allow rapid grinding with good life.

WET/DRY GRANITE MARBLE STONE

PART NO.	SIZE	GRADE	FITTING
*BBM002	20mm x 40mm	50	M14
*BBM005	50mm x 50mm	40	M14
*BBM007	50mm x 50mm	50	M14
*BBM010	75mm x 50mm	40	M14
*BBM012	75mm x 50mm	50	M14
*BBM015	82mm x 50mm	40	M14



CUSHIONED DRUMS

These electroplated diamond cushioned drums with M14 fitting are a versatile solution for grinding apertures.

WET/DRY GRANITE MARBLE STONE

PART NO.	SIZE	GRADE	FITTING
*EMP054	75mm x 50mm	36/44	M14
*EMP055	75mm x 50mm	60/85	M14
EMP138	50mm x 50mm	36/44	M14
*EMP140	50mm x 50mm	60/85	M14



DRUM ADAPTOR

Drum Adaptor for (1/2" BSP), Continental to M14 fitting for 50mm/75mm diameters Cushioned and Vacuum Brazed Drums.

PART NO.	DESCRIPTION
*MMP193	Continental to M14



GS DRUM - M14 FITTING

Metal bond segmented drum, designed for rapid stock removal.

WET/DRY GRANITE STONE

PART NO.	SIZE	FITTING
*BMW160	75mm x 35mm	M14

NOTE

For Polishing Drums see page 33, 44-46.

Grinding

MB MILLING WHEELS

Metal Bond diamond wheels for grinding and calibrating slabs to size.



WET GRANITE

PART NO.	SIZE	FITTING
*BMW635	350mm x 20mm	60mm/50mm bore
*BMW640	400mm x 20mm	60mm/50mm bore

PREMIUM

PART NO.	SIZE	FITTING
*BMW230	300mm x 20mm	60mm/50mm bore
*BMW235	350mm x 20mm	60mm/50mm bore
*BMW240	400mm x 20mm	60mm/50mm bore
*BMW245	450mm x 25mm	60mm/50mm bore

PART NO.	SIZE	FITTING
*BMW735	350mm x 40mm	60mm/50mm bore



NOTE

Bores can be machined to customer's requirements.

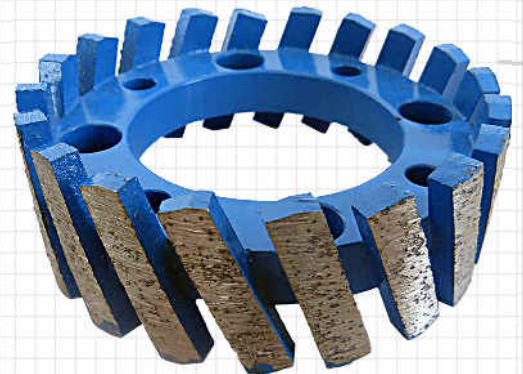
SD MILLING WHEELS

For recessing drainers, premium fast grinding wheels for use on popular Semi Automatic machines.



WET GRANITE

PART NO.	SIZE	FITTING
*BMW170	86mm x 30mm	50mm bore
*MMP170	SD Continental Adaptor	½" BSP



LINE BREAKERS

Designed and manufactured to remove tram lines and machine marks. Fittings 22mm and 35mm bores or ½" BSP

WET CNC GRANITE ENGINEERED STONE

PART NO.	SIZE	FITTING
*RPW205	Ø15mm x 40mm	½" BSP
*RPW207	Ø20mm x 40mm	½" BSP
*RPW210	Ø40mm x 40mm	22mm bore
*RPW215	Ø60mm x 40mm	22mm bore
*RPW220	Ø80mm x 40mm	35mm bore



Polishing

ELECTROFLEX DIAMOND PRODUCTS

A range of well proven diamond polishing systems which are colour coded for easy grade identification and this colour coding is applicable to all Electroflex polishing systems.

Electroflex material combines the long life and aggressive cutting action of diamond with the flexibility of the backing material, enabling tools in various shapes to quickly grind and polish stone, marble and other hard materials.

Normally for marble, granite, engineered stone and terrazzo materials seven grades are recommended.

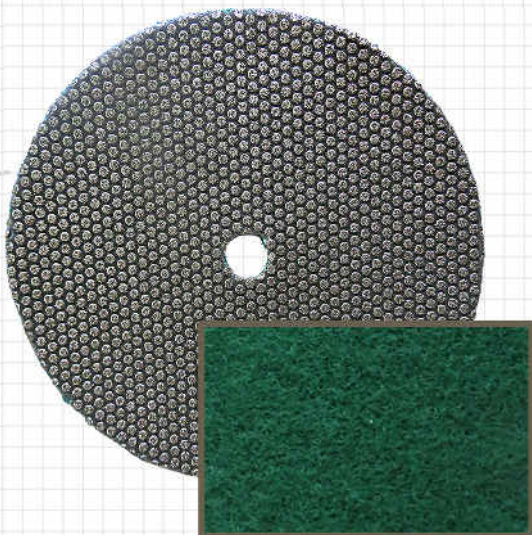
METAL Green, Black, Red, Gold, Yellow, White & Blue
RESIN White, Blue and Orange

GRADE IDENTIFICATION

METAL (M)	Green M60 — 250µ Extra Coarse	Grit M800 — 20-30µ Fine	METAL (M)
	Black M120 — 125µ Coarse	Grit M1800 — 6-12µ Super-Fine	
	Red M200 — 74µ Medium	Grit R800 — 20-30µ Fine	
	Gold M300 — 64µ Medium-Smooth	Grit R1800 — 6-13µ Super-Fine	
	Yellow M400 — 40-50µ Smooth	Grit R12000 — 1-3µ Micro-Fine	RESIN (R)

ELECTROFLEX DISCS

For wet polishing on hand and fixed machines. All sizes, grades, backings and fixings available including QRS, self-adhesive, M14 and snail-lock.



QRS BACKED DISCS

Quick Release Backed Discs

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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GRADE	PART NO.	SIZE
M60	*BEPN069A	100mm
M120	*BEPN069C	100mm
M200	*BEPN069D	100mm
M400	*BEPN069E	100mm
M800	BEPN069F	100mm
M1800	BEPN069J	100mm
R800	*BEPN069G	100mm
R1800	*BEPN069H	100mm
R12000	*BEPN069I	100mm

QRS BACKUP PADS - Ø100mm

PART NO.	TYPE	FITTING
SINGLE CENTRAL WATER FEED HOLE		
*MMP070	Flat	M14
*MMP080	Flat	M16
*MMP075	Flat	Snail-Lock
*MMP070C	Cushioned	M14
*MMP080C	Cushioned	M16
*MMP075C	Cushioned	Snail-Lock
RUBBER TYPE		
*BMP143	Semi Rigid	M14
ALUMINIUM		
*BMP133		M14



Polishing

ELECTROFLEX SELF-ADHESIVE DISCS

S/A Backed Discs for use with electric and air tools.

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
-----	---------	--------	-------	------------------	----------

GRADE	PART NO.	SIZE
M60	*BEPN295A	100mm
M120	*BEPN295C	100mm
M200	*BEPN295D	100mm
M400	*BEPN295E	100mm
M800	*BEPN295F	100mm
M1800	*BEPN295J	100mm
R800	*BEPN295G	100mm
R1800	*BEPN295H	100mm
R12000	*BEPN123I	100mm

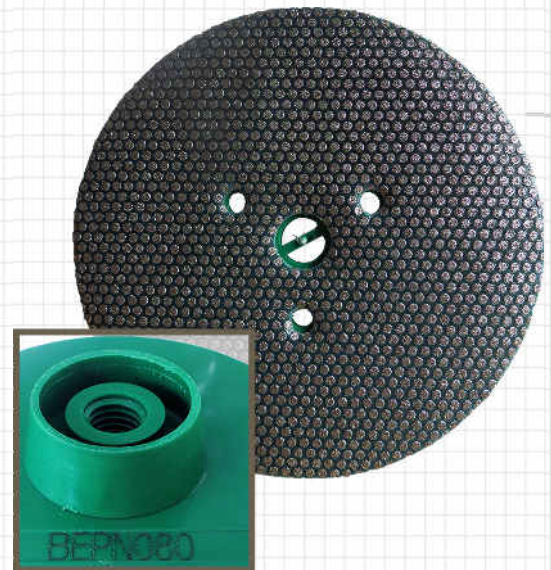


ELECTROFLEX M14 DISCS

Diamond flexible discs Ø100mm with M14 backing

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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GRADE	PART NO.	SIZE	FITTING
M60	*BEPN080	100mm	M14
M120	*BEPN090	100mm	M14
M200	*BEPN095	100mm	M14
M400	*BEPN100	100mm	M14
M800	BEPN102	100mm	M14
M1800	BEPN103	100mm	M14
R800	*BEPN105	100mm	M14
R1800	*BEPN110	100mm	M14
R12000	BEPN112	100mm	M14



M14 DISC ADAPTORS

This polishing disc adaptor enables the use of a M14 plastic backed disc, stopping the machine thread from pushing through to the polishing face of the disc.

PART NO.	DESCRIPTION
MMP	M16 to M14
*MMP687	M14 to M14
*MMP195	Continental to M14

M16 to M14



M14 to M14

Polishing

ELECTROFLEX FLEXIBLE DIAMOND HAND PADS

For grinding and polishing the edges and surfaces of a wide range of materials. All hand pads have colour coded foam backing for easy grade identification and are available in the following options:-

Hand Pads - Standard

75mm x 75mm, 90mm x 55mm and 100mm x 55mm

Metal Grades: 60 - 1800 grit

Resin Grades: 800 - 12000 grit



FLAT

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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	75mm x 75mm	90mm x 55mm
GRADE	PART NO.	PART NO.
M60	*BEPN165	*BEPN702
M120	*BEPN175	*BEPN712
M200	*BEPN180	*BEPN717
M400	*BEPN185	*BEPN722
M800	BEPN187	*BEPN723
M1800	BEPN189	BEPN727
R800	*BEPN190	*BEPN724
R1800	*BEPN195	*BEPN725
R12000	BEPN197	BEPN726

CUSHIONED

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
-----	---------	--------	-------	------------------	----------

	90mm x 55mm	100mm x 55mm
GRADE	PART NO.	PART NO.
M60	*BEPN202	*BEPN200
M120	*BEPN212	*BEPN210
M200	*BEPN217	*BEPN215
M400	*BEPN222	*BEPN220
M800	BEPN223	BEPN221
M1800	BEPN224	BEPN228
R800	*BEPN227	*BEPN225
R1800	*BEPN231	*BEPN230
R12000	*BEPN237	BEPN235



Polishing

ELECTROFLEX PROFILE DIAMOND HAND PADS

For grinding and polishing the edges and surfaces of a wide range of materials. All hand pads have colour coded foam backing for easy grade identification and are available in the following options:-

Hand Pads - Profiled

A20, A30, A40, B20, B30, F20, F30, F40, H20, H30 V20, V30 & V40

Metal Grades: 60 - 1800 grit

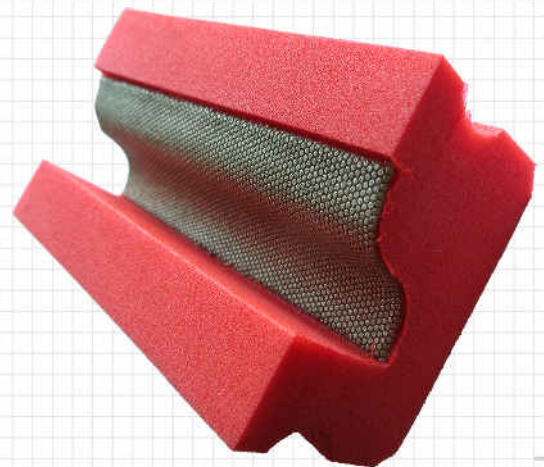
Resin Grades: 800-12000 grit

OGEE F20 PROFILE

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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GRADE	PART NO.
M60	*BEPN0062A
M120	*BEPN0062C
M200	*BEPN0062D
M400	*BEPN0062E
M800	*BEPN0062F
M1800	*BEPN0062J
R800	*BEPN0062G
R1800	*BEPN0062H
R12000	*BEPN0062I



NOTE

Also available for material thickness 30mm & 40mm. s on request.

OTHER PROFILES ALSO AVAILABLE



DIA-MET DIAMOND HAND PADS

For rapid hand grinding.

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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PART NO.	COLOUR	GRADE
*BHP005	Green	60
*BHP010	Black	120
*BHP015	Red	200



Polishing

ELECTROFLEX EXPANDING RUBBER DRUM BELTS

Good quality, long lasting, flexible diamond colour coded belts for use on expanding rubber drums for grinding, shaping and polishing internal cut-outs and flat edges.



	WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
GRADE	PART NO. Ø75mm x 38mm wide		PART NO. Ø75mm x 50mm wide			
M60	*BEPN582		*BEPN575A			
M120	*BEPN584		*BEPN575C			
M200	*BEPN586		*BEPN575D			
M400	*BEPN588		*BEPN575E			
M800	BEPN589		BEPN575F			
M1800	BEPN593		BEPN575J			
R800	*BEPN590		*BEPN575G			
R1800	*BEPN592		*BEPN575H			
R12000	BEPN594		BEPN575I			
	PART NO. Ø100mm x 38mm wide		PART NO. Ø150mm x 38mm wide			
M60	BEPN605A		*BEPN525			
M120	*BEPN605C		*BEPN535			
M200	*BEPN605D		*BEPN540			
M400	*BEPN605E		*BEPN545			
M800	BEPN605F		BEPN547			
M1800	BEPN605J		BEPN548			
R800	*BEPN605G		*BEPN550			
R1800	*BEPN605H		*BEPN555			
R12000	BEPN605I		BEPN557			

EXPANDING RUBBER DRUMS

To fit flexible diamond belts.

PART NO.	SIZE	BORE
*BES580	75mm x 38mm	25mm
*BES605	100mm x 38mm	25mm
*BES520	150mm x 38mm	50mm

NOTE

Reducing bush for bore available.

RUBBER DRUM ADAPTOR

Continental to 75mm/100mm Expanding Rubber Drum for use on semi automatic machines.

PART NO.	DESCRIPTION
*MMP190	Continental to 75mm/100mm

EXPANDING RUBBER MANDRELS AND ELECTROFLEX DIAMOND BANDS

Flexible diamond continuous spiral bands for use with rubber mandrels that expand when in use securely holding the band, have been designed for light grinding, shaping and polishing.

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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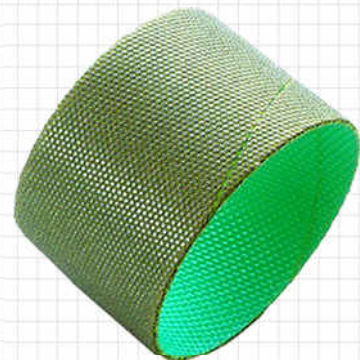
GRADE	PART NO.	PART NO.
	Ø10mm x 20mm wide	Ø15mm x 30mm wide
M60	BEPN3010A	BEPN3015A
M120	BEPN3010C	BEPN3015C
M200	BEPN3010D	BEPN3015D
M400	BEPN3010E	BEPN3015E
M800	BEPN3010F	BEPN3015F
M1800	BEPN3010J	BEPN3015J
R800	BEPN3010G	BEPN3015G
R1800	BEPN3010H	BEPN3015H
R12000	BEPN3010I	BEPN3015I

	Ø22mm x 20mm wide	Ø25mm x 25mm wide
M60	BEPN3020A	BEPN3025A
M120	BEPN3020C	BEPN3025C
M200	BEPN3020D	BEPN3025D
M400	BEPN3020E	BEPN3025E
M800	BEPN3020F	BEPN3025F
M1800	BEPN3020J	BEPN3025J
R800	BEPN3020G	BEPN3025G
R1800	BEPN3020H	BEPN3025H
R12000	BEPN3020I	BEPN3025I

	Ø30mm x 30mm wide	Ø45mm x 30mm wide
M60	BEPN3030A	BEPN3035A
M120	BEPN3030C	BEPN3035C
M200	BEPN3030D	BEPN3035D
M400	BEPN3030E	BEPN3035E
M800	BEPN3030F	BEPN3035F
M1800	BEPN3030J	BEPN3035J
R800	BEPN3030G	BEPN3035G
R1800	BEPN3030H	BEPN3035H
R12000	BEPN3030I	BEPN3035I

EXPANDING RUBBER MANDRELS

PART NO.	SIZE
*BES3010	10mm x 20mm, Shank Ø6mm
*BES3015	15mm x 30mm, Shank Ø6mm
*BES3020	22mm x 20mm, Shank Ø6mm
*BES3025	25mm x 25mm, Shank Ø6mm
*BES3030	30mm x 30mm, Shank Ø6mm
*BES3035	45mm x 30mm, Shank Ø6mm



Polishing



ELECTROFLEX DIAMOND VANITY DRUMS

M14 fitting drums with central water feed for hand or machine grinding and polishing internal cutouts.

	WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
GRADE	PART NO.		PART NO.		PART NO.	
	Ø50mm x 42mm wide		Ø75mm x 50mm wide			
M60	*BEPN493N		*BEPN520A			
M120	*BEPN495N		*BEPN520C			
M200	*BEPN500N		*BEPN520D			
M400	*BEPN505N		*BEPN520E			
M800	BEPN507N		BEPN520F			
M1800	BEPN508N		BEPN520J			
R800	*BEPN510N		*BEPN520G			
R1800	*BEPN515N		*BEPN520H			
R12000	BEPN516N		BEPN520I			

DRUM ADAPTOR

Drum Adaptor for (1/2" BSP), Continental to M14 fitting for 50mm/75mm diameters Electroflex Vanity Drums.

PART NO.	FITTING
*MMP193	Continental to M14

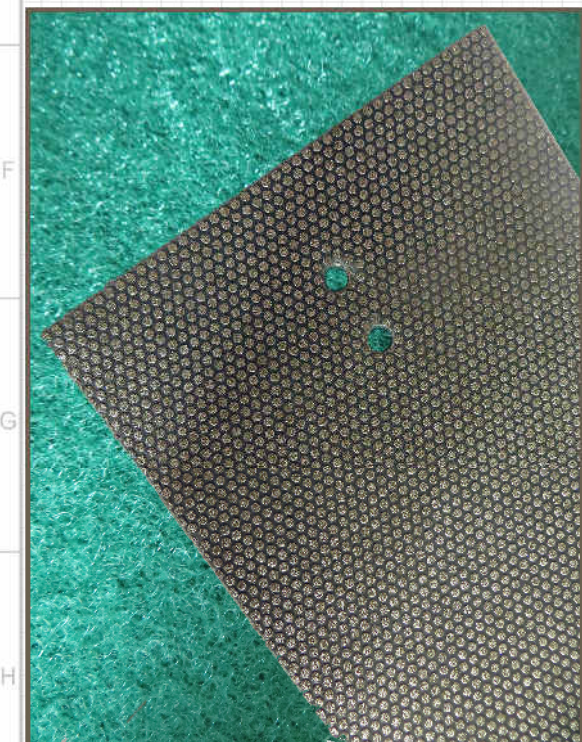
NOTE

For Grinding Drums see page 25.

ELECTROFLEX ORBITAL SANDER SHEETS

EOS502 diamond flexible QRS backed pads for grinding and polishing flat surfaces and up into tight corners.

	WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
GRADE	PART NO.		SIZE			
M60	*BEPN400		210mm long x 115mm wide			
M120	*BEPN405		210mm long x 115mm wide			
M200	*BEPN410		210mm long x 115mm wide			
M400	BEPN415		210mm long x 115mm wide			
M800	BEPN417		210mm long x 115mm wide			
M1800	BEPN418		210mm long x 115mm wide			
R800	*BEPN420		210mm long x 115mm wide			
R1800	BEPN425		210mm long x 115mm wide			
R12000	*BEPN426		210mm long x 115mm wide			



Polishing

ELECTROFLEX HAND FILES

General purpose files, in grades Black M120, Red M200, Yellow M400 and White M800. Supplied individually or in a wallet in sets of 4 different profiles.

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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GRADE	PART NO.		
M120	*BEP840	Set of 4	Shapes 1 - 4
M200	*BEP845	Set of 4	Shapes 1 - 4
M400	*BEP850	Set of 4	Shapes 1 - 4
M800	*BEP855	Set of 4	Shapes 1 - 4

GRADE	PART NO.	SHAPE
M120	*BEP841	1
M200	*BEP846	1
M400	*BEP851	1
M800	*BEP856	1
M120	*BEP842	2
M200	*BEP847	2
M400	*BEP852	2
M800	*BEP857	2
M120	*BEP843	3
M200	*BEP848	3
M400	*BEP853	3
M800	*BEP858	3
M120	*BEP844	4
M200	*BEP849	4
M400	*BEP854	4
M800	*BEP859	4



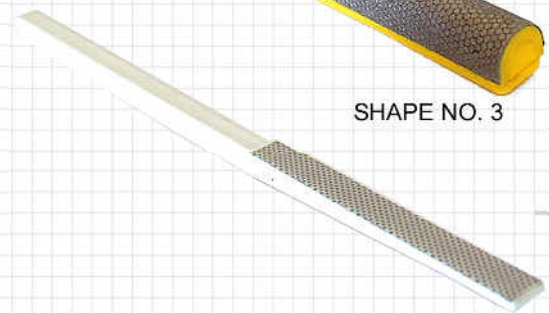
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SHAPE NO. 2

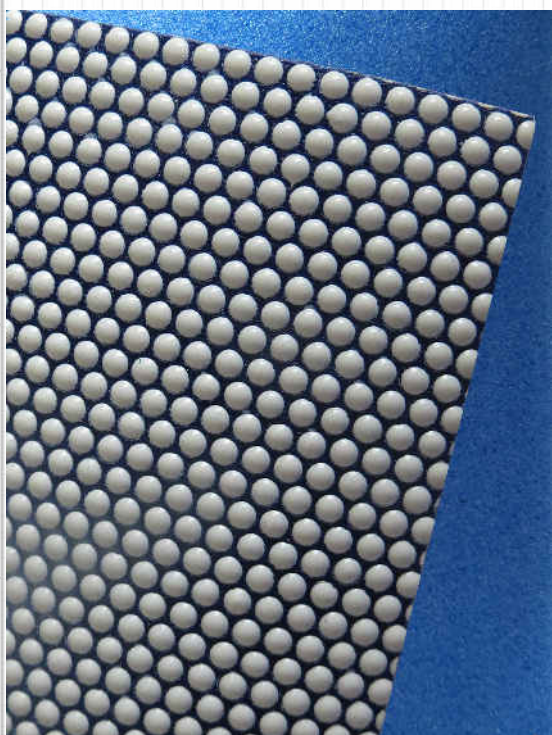


SHAPE NO. 3



SHAPE NO. 4

Polishing



ELECTROFLEX DIAMOND SHEETS

For hand polishing, flexible material can be supplied in sheets of various sizes and backings including unbacked (canvas), QRS (quick release), self-adhesive and Plastazote.

Electroflex:

Metal Grades 60 - 120 – Sheet Dimensions 850mm x 290mm

Metal Grades 200 - 1800 – Sheet Dimensions 3000mm x 290mm

Resin Grades 800 - 12000 – Sheet Dimensions 650mm x 290mm

WET	GRANITE	MARBLE	STONE	ENGINEERED STONE	TERRAZZO
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SHEET SIZE 100mm x 55mm

GRADE	PART NO.	
	UNBACKED	PLASTAZOTE
M60	*BEPN905A	*BEPN250A
M120	*BEPN905C	*BEPN250C
M200	*BEPN905D	*BEPN250D
M400	*BEPN905E	*BEPN250E
M800	*BEPN905F	*BEPN250F
M1800	*BEPN905J	*BEPN250J
R800	*BEPN905G	*BEPN250G
R1800	*BEPN905H	*BEPN250H
R12000	*BEPN905I	*BEPN250I

NOTE

Other sizes and backings available on request.



DIAMOND SHARP BLOCK

Diamond Electroflex strips set on a plastic block specifically for sharpening, chisels and knives.

WET/DRY

BLOCK

GRADE	PART NO.
M200	*BEPN430
M400	

REPLACEMENT STRIPS 135mm x 50mm

GRADE	PART NO.
M120	*BEPN431C
M200	*BEPN431D
M400	*BEPN431E

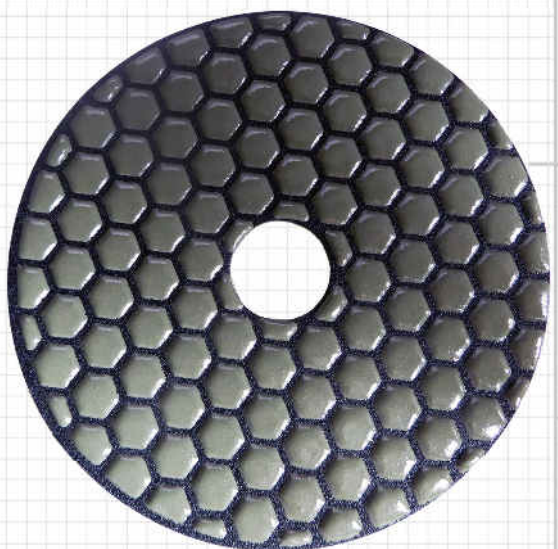
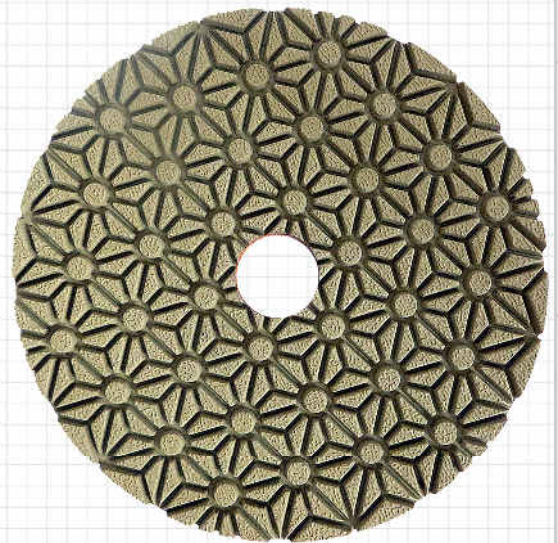
REPLACEMENT STRIPS 135mm x 25mm

GRADE	PART NO.
M120	*BEPN430C
M200	*BEPN430D
M400	*BEPN430E

Polishing

3 STEP POLISHING SYSTEM

Diamond 3 Step system with QRS backing for polishing with only three stages saving both time and money while quickly achieving a very professional finish, particularly when used wet.



WET/DRY GRANITE ENGINEERED STONE

PART NO.	DIAMETER	STAGE
*BWPD705	100mm	1
*BWPD710	100mm	2
*BWPD715	100mm	3
*BWPD700	100mm	Complete Set
*BWPD755	125mm	1
*BWPD760	125mm	2
*BWPD765	125mm	3
*BWPD750	125mm	Complete Set

CERAMICA FLEXIBLE DIAMOND RESIN DISCS

For dry polishing, quickly achieving high gloss finish. QRS backed 100mm diameter discs with a maximum speed of 2500 rpm.

WET/DRY GRANITE MARBLE ENGINEERED STONE

PART NO.	DIAMETER	GRADE
*BDPC005	100mm	Blue 50
*BDPC010	100mm	Yellow 100
*BDPC015	100mm	Orange 200
*BDPC020	100mm	Red 400
*BDPC025	100mm	Green 800
*BDPC030	100mm	Turquoise 1500
*BDPC035	100mm	Brown 3000
*BDPC040	100mm	Black Buff
*BDPC045	100mm	White Buff
*BDPC100	100mm	Complete set

QRS BACKUP PADS

PART NO.	DESCRIPTION
SINGLE CENTRAL WATER FEED HOLE	
*BMP043	Flat Type - Ø125mm - M14
*MMP070	Flat Type - Ø100mm - M14
*MMP070C	Cushioned - Ø100mm - M14

ALUMINIUM

*BMP133	Ø100mm - M14
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Polishing

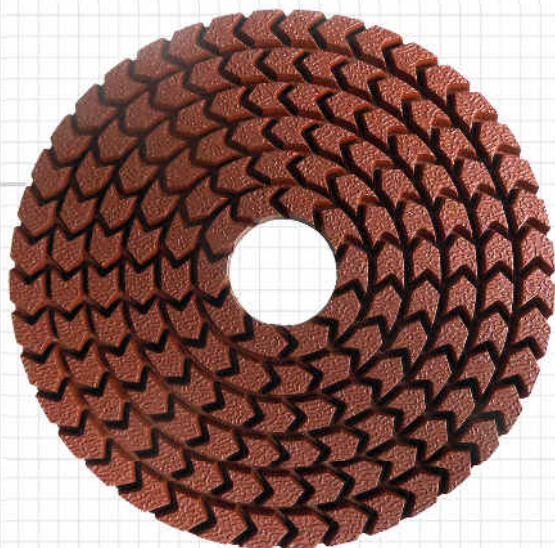


PANTHER FLEXIBLE DISCS

Resin diamond polishing discs are ideal for achieving an excellent high gloss finish. These 100mm diameter QRS backed discs are very fast working and are 3mm thick giving long life.

WET	GRANITE	ENGINEERED STONE
-----	---------	------------------

PART NO.	DIAMETER	GRADE
*BWPD105	100mm	Green 50
*BWPD110	100mm	Black 100
*BWPD115	100mm	Red 200
*BWPD120	100mm	Yellow 400
*BWPD125	100mm	White 800
*BWPD130	100mm	Blue 1500
*BWPD135	100mm	Orange 3000
*BWPD140	100mm	Brown buff
*BWPD150	100mm	Complete Set



SUPREME FLEXIBLE DIAMOND DISCS

These all-in-one Ø100mm, QRS backed super flexible diamond discs have been manufactured incorporating advanced stone polishing technology specially formulated to reduce stages down to 5, to increase speed of operation, and to give a better finish.

WET	GRANITE	MARBLE	ENGINEERED STONE	TERRAZZO
-----	---------	--------	------------------	----------

PART NO.	DIAMETER	STAGE
*BWPD605	100mm	White 1
*BWPD610	100mm	Blue 2
*BWPD615	100mm	Orange 3
*BWPD620	100mm	Green 4
*BWPD625	100mm	Red 5
*BWPD600	100mm	Complete Set



QRS BACKUP PADS

PART NO.	DESCRIPTION
SINGLE CENTRAL WATER FEED HOLE	
*MMP070	Flat Type - Ø100mm - M14
*MMP070C	Cushioned - Ø100mm - M14
ALUMINIUM	
*BMP133	Ø100mm - M14

Polishing

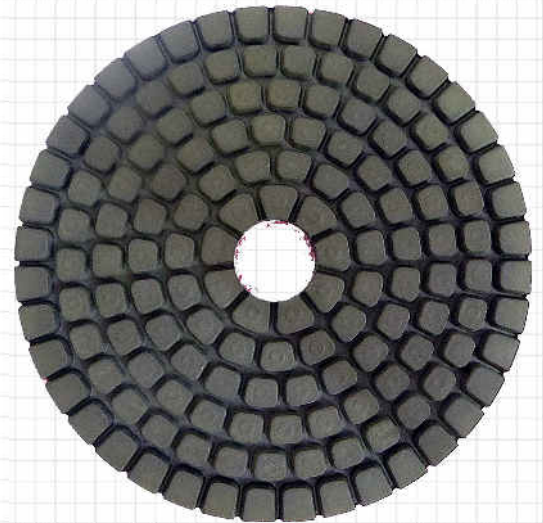
KWIK-FLEX FLEXIBLE DISCS

Polishing system having been developed from the Dia-Dot formula with many improvements using advanced diamond bond technology resulting in up to 30% extra life and less time per grade to achieve a superior high gloss finish.

WET

GRANITE

PART NO.	DIAMETER	GRADE
*RFD230	80mm	Green 60
*RFD232	80mm	Black 120
*RFD235	80mm	Red 200
*RFD237	80mm	Yellow 400
*RFD240	80mm	White 1000
*RFD242	80mm	Blue 2000
*RFD245	80mm	Orange 10000
*RFD247	100mm	Brown 40
*RFD250	100mm	Green 60
*RFD255	100mm	Black 120
*RFD260	100mm	Red 200
*RFD265	100mm	Yellow 400
*RFD270	100mm	White 1000
*RFD275	100mm	Blue 2000
*RFD280	100mm	Orange 10000
*RFD288	125mm	Green 60
*RFD290	125mm	Black 120
*RFD292	125mm	Red 200
*RFD294	125mm	Yellow 400
*RFD296	125mm	White 1000
*RFD298	125mm	Blue 2000
*RFD299	125mm	Orange 10000

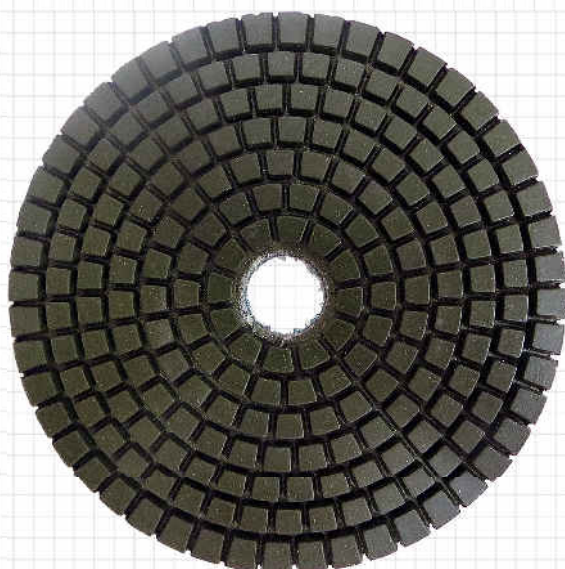


QRS BACKUP PADS

PART NO.	DESCRIPTION
SINGLE CENTRAL WATER FEED HOLE	
*MMP067	Flat - Ø80mm - M14
*MMP070	Flat - Ø100mm - M14
*BMP043	Flat - Ø125mm - M14
*MMP067C	Cushioned - Ø80mm - M14
*MMP070C	Cushioned - Ø100mm - M14
ALUMINIUM	
*BMP133	Ø100mm - M14



Polishing

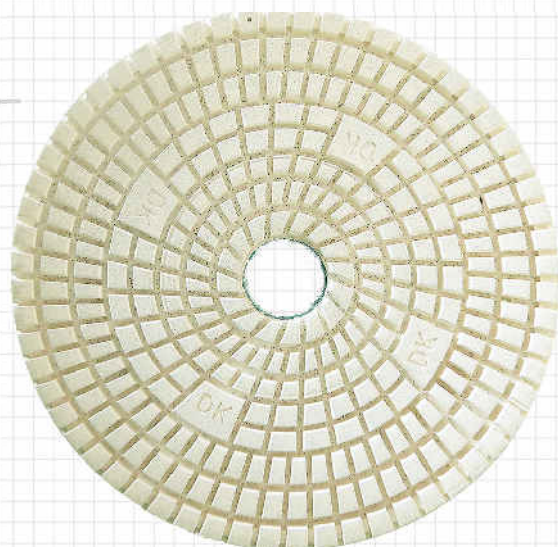


PUMA FLEXIBLE RESIN DISCS

A good performing Ø100mm flexible diamond resin disc available at a very competitive . These discs very quickly grind and polish, achieving a high gloss polished finish.

WET GRANITE

PART NO.	DIAMETER	GRADE
*BWPD005	100mm	Green 50
*BWPD015	100mm	Black 100
*BWPD020	100mm	Red 200
*BWPD025	100mm	Yellow 400
*BWPD030	100mm	White 800
*BWPD035	100mm	Blue 1500
*BWPD040	100mm	Orange 3000
*BWPD045	100mm	Green Buff
*BWPD100	100mm	Complete Set



DIA-GEM FLEXIBLE DIAMOND DISCS

Flexible resin discs for polishing with all grades in white resin to ensure no staining on light coloured marble. Coloured coded by QRS backing.

WET MARBLE

PART NO.	DIAMETER	GRADE
*BEPNI082	100mm	White 60
*BEPNI087	100mm	Black 140
*BEPNI092	100mm	Red 300
*BEPNI097	100mm	Yellow 800
*BEPNI102	100mm	White 1200
*BEPNI107	100mm	Blue 1800
*BEPNI112	100mm	Orange 12000



QRS BACKUP PADS - Ø100mm

PART NO.	TYPE	FITTING
SINGLE CENTRAL WATER FEED HOLE		
*MMP070	Flat	M14
*MMP070C	Cushioned	M14
ALUMINIUM		
*BMP133		M14

Polishing

DIA-DOT SOLID DISCS

Premium solid discs for polishing flat surfaces. Colour coded by backing in Ø100mm with M14 or snail-lock fittings.

WET

GRANITE

PART NO.	DIAMETER	GRADE	FITTING
*RFD130	100mm	Green 60	M14
*RFD135	100mm	Black 120	M14
*RFD140	100mm	Red 200	M14
*RFD145	100mm	Yellow 400	M14
*RFD150	100mm	White 1000	M14
*RFD155	100mm	Blue 2000	M14
*RFD165	100mm	Green 60	Snail-Lock
*RFD170	100mm	Black 120	Snail-Lock
*RFD175	100mm	Red 200	Snail-Lock
*RFD180	100mm	Yellow 400	Snail-Lock
*RFD185	100mm	White 1000	Snail-Lock
*RFD190	100mm	Blue 2000	Snail-Lock



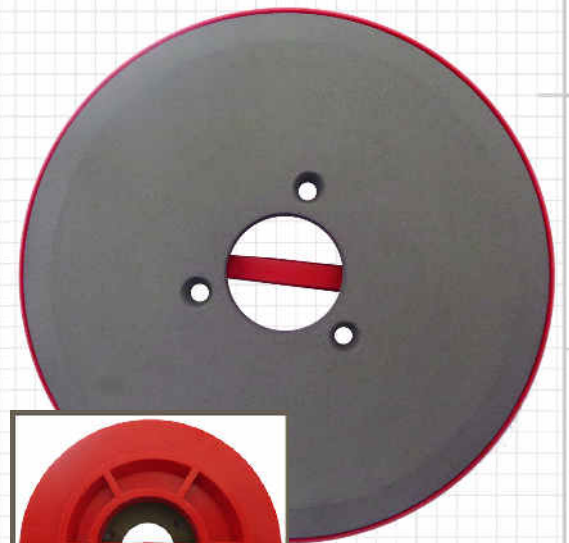
DIA-SOL DISCS

A premium solid disc for polishing flat edges. Colour Coded by backing in Ø100mm with M14 or snail-lock fittings.

WET

GRANITE

PART NO.	DIAMETER	GRADE	FITTING
*RFD005	100mm	Green 60	M14
*RFD010	100mm	Black 120	M14
*RFD015	100mm	Red 200	M14
*RFD020	100mm	Yellow 400	M14
*RFD025	100mm	White 1000	M14
*RFD030	100mm	Blue 2000	M14
*RFD035	100mm	Orange 10000	M14
*RFD005S	100mm	Green 60	Snail-Lock
*RFD010S	100mm	Black 120	Snail-Lock
*RFD015S	100mm	Red 200	Snail-Lock
*RFD020S	100mm	Yellow 400	Snail-Lock
*RFD025S	100mm	White 1000	Snail-Lock
*RFD030S	100mm	Blue 2000	Snail-Lock
*RFD035S	100mm	Orange 10000	Snail-Lock



M14 DISC ADAPTORS

Disc adaptor stops the machine thread from pushing through to the polishing face of the disc when using M14 plastic backed discs.

PART NO.	DESCRIPTION
*BMP045	M14 to Snail Lock
*MMP687	M14 to M14
*MMP195	Continental to M14

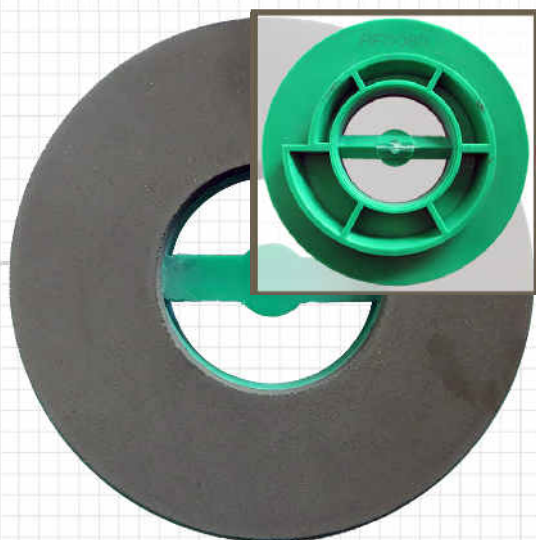
Continental to Snail-Lock



M14 to Snail-Lock

M14 to M14

Polishing



QRS to SNAIL-LOCK



M14 to SNAIL-LOCK

EMPEROR EDGING WHEELS

A range of Ø125mm edge polishing wheels that achieve an excellent natural polished finish. Designed for most popular edging machines and with either cushioned snail-lock or QRS fittings.

WET	GRANITE	MARBLE	ENGINEERED STONE
-----	---------	--------	------------------

DIAMETER 125mm

GRADE	PART NO.	FITTING	PART NO.	FITTING
Green Conditioner	*RFD080	Snail-Lock	-	-
50	*BWPD355	Snail-Lock	*BWPD305	QRS
100	*BWPD360	Snail-Lock	*BWPD310	QRS
200	*BWPD365	Snail-Lock	*BWPD315	QRS
400	*BWPD370	Snail-Lock	*BWPD320	QRS
800	*BWPD375	Snail-Lock	*BWPD325	QRS
1500	*BWPD380	Snail-Lock	*BWPD330	QRS
3000	*BWPD385	Snail-Lock	*BWPD335	QRS
Buff	*BWPD390	Snail-Lock	*BWPD340	QRS
Set (8)	*BWPD350	Snail-Lock	*BWPD300	QRS

EMPEROR ARRISING WHEELS

A resin wheel manufactured for arrising stone slabs with snail-lock fitting.

PART NO.	SIZE	GRADE
*RFD080	130mm x 35mm x 55mm	Green Conditioner

NOTE

For Edging Wheel Gasket see page 56.

QRS TO SNAIL-LOCK BACKUP PADS

QRS to Snail-Lock backup pads for use on Emperor Edge Polishing System

PART NO.	DIAMETER
*BMP148	125mm
*BMP149	150mm

M14 TO SNAIL-LOCK BACKUP PADS

M14 to Snail-Lock adaptors for use on Flex Electrica and Q-6R pneumatic polishing machines and fit 100mm, 130mm and 150mm snail-lock polishing discs.

PART NO.	DIAMETER
*BMP045	100mm
BMP047	130mm

Polishing

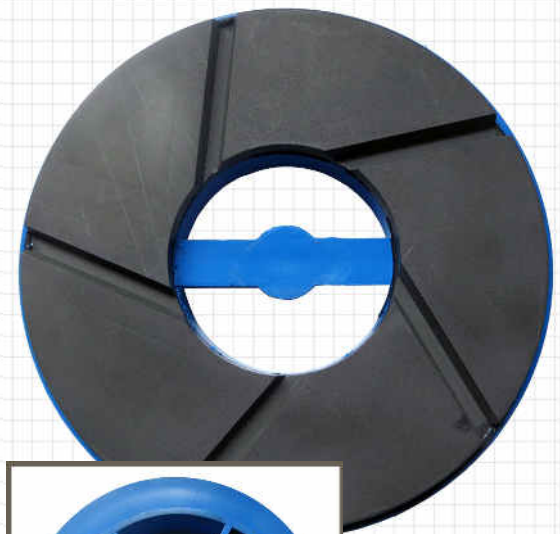
PRESIDENT EDGING WHEELS

Premium edging wheels for polishing in Ø100mm, Ø130mm and Ø150mm with snail-lock backing. Rubber gaskets included.

WET

GRANITE

PART NO.	DIAMETER	GRADE	FITTING
*RFD540	100mm	Green 60	Snail-Lock
*RFD545	100mm	Black 120	Snail-Lock
*RFD550	100mm	Red 200	Snail-Lock
*RFD555	100mm	Yellow 400	Snail-Lock
*RFD560	100mm	White 1000	Snail-Lock
*RFD565	100mm	Blue 2000	Snail-Lock
*RFD570	100mm	Orange 10000	Snail-Lock
*RFD500	130mm	Green 60	Snail-Lock
*RFD505	130mm	Black 120	Snail-Lock
*RFD510	130mm	Red 200	Snail-Lock
*RFD515	130mm	Yellow 400	Snail-Lock
*RFD520	130mm	White 1000	Snail-Lock
*RFD525	130mm	Blue 2000	Snail-Lock
*RFD530	130mm	Orange 10000	Snail-Lock
*RFD1000	150mm	Green 60	Snail-Lock
*RFD1005	150mm	Black 120	Snail-Lock
*RFD1010	150mm	Red 200	Snail-Lock
*RFD1015	150mm	Yellow 400	Snail-Lock
*RFD1020	150mm	White 1000	Snail-Lock
*RFD1025	150mm	Blue 2000	Snail-Lock
*RFD1030	150mm	Orange 10000	Snail-Lock



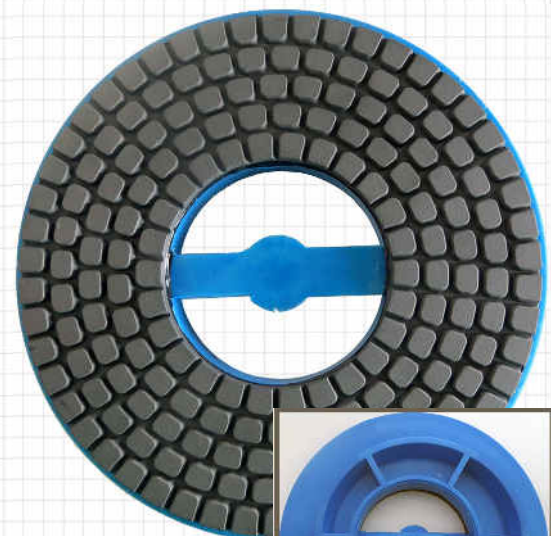
DIA-DOT EDGING WHEELS

Edging wheels Ø130mm with snail-lock backing. Rubber gaskets included.

WET

GRANITE

PART NO.	DIAMETER	GRADE	FITTING
*RFD080	130mm	Green Conditioner	Snail-Lock
*RFD200	130mm	Green 60	Snail-Lock
*RFD205	130mm	Black 120	Snail-Lock
*RFD210	130mm	Red 200	Snail-Lock
*RFD215	130mm	Yellow 400	Snail-Lock
*RFD220	130mm	White 1000	Snail-Lock
*RFD225	130mm	Blue 2000	Snail-Lock



Polishing



RHINO RADIAL ARM POLISHING DISCS

The Ø250mm surface grinding and polishing QRS backed discs achieve the required prepared finish right through to a high gloss using standard and glossier blocks. The first two metal bond discs are optional depending on the condition of the surface and when used, the first two stages can then be missed out.

WET

MARBLE

SLATE

PART NO.	DIAMETER	GRADE
*SMB150	250mm	Metal Bond 40/50
*SMB155	250mm	Metal Bond 150/170
*BEPN130A	250mm	1 Green 60
*BEPN130C	250mm	2 Black 120
*BEPN130D	250mm	3 Red 200
*BEPN130E	250mm	4 Yellow 600



DIA-RAP RADIAL ARM POLISHING DISCS

Premium Ø250mm surface grinding/polishing system with colour coded QRS backing. Can be used on a Jenny Lind and other popular radial arm polishing machines.

WET

GRANITE

PART NO.	DIAMETER	GRADE
*SMB050	250mm	Metal Bond Coarse
*SMB055	250mm	Metal Bond Fine
*RFD450	250mm	Green 60
*RFD455	250mm	Black 120
*RFD460	250mm	Red 200
*RFD465	250mm	Yellow 400
*RFD470	250mm	White 1000
*RFD475	250mm	Blue 2000
BMP480	250mm	Orange 10000



TWISTER RADIAL ARM POLISHING DISCS

QRS colour coded backed Ø250mm discs achieve fast stock removal and a high gloss finish.

WET

GRANITE

PART NO.	DIAMETER	GRADE
*SMB150	250mm	Metal Bond Coarse
*SMB155	250mm	Metal Bond Fine
*SMP600	250mm	Black 200
*SMP605	250mm	Red 400
*SMP610	250mm	Yellow 800
*SMP615	250mm	White 1500
*SMP620	250mm	Blue 3000
*SMP625	250mm	Orange Buff

RADIAL ARM QRS CONVERTER and FELT BUFFER

Backing plates and Felt Buffer Pad to fit on Radial Arm Polishing Machines.

PART NO.	DESCRIPTION	SIZE	FITTING
*BMP035A	Converter	Ø250mm	QRS
*BESN130	Felt Buffer	Ø250mm	QRS



Polishing

CERAMICA RESIN DRUMS

Designed to give a high gloss finish on granite, engineered stone and marble.

WET/DRY GRANITE MARBLE ENGINEERED STONE

GRADE	PART NO.	PART NO.
	Ø50mm x 42mm wide	Ø75mm x 42mm wide
50	*BDPC150	*BDPC705
100	*BDPC155	*BDPC710
200	*BDPC160	*BDPC715
400	*BDPC165	*BDPC720
800	*BDPC170	*BDPC725
1500	*BDPC175	*BDPC730
3000	*BDPC180	*BDPC735
BUFF	*BDPC185	*BDPC740



NOTE

M14 thread attaches direct to your polisher.

CHEVRON RESIN DRUMS FOR CNC MACHINES

Available in sizes 50mm and 75mm diameters with widths 50mm or 38mm. Grades are identified by a clear grit colour code marking.

Various bore sizes are offered to fit the wide range of machines in the market. For example: 35mm and 22mm diameter for the Intermac and 20mm diameter for the Prussiani and Brembana.

WET CNC GRANITE HARD STONE

GRADE	PART NO.	PART NO.
	Ø50mm x 38mm wide	Ø50mm x 50mm wide
Green 60	RFD920	RFD880
Black 120	RFD925	RFD885
Red 200	RFD930	RFD890
Yellow 400	RFD935	RFD895
White 1000	RFD940	RFD900
Blue 2000	RFD945	RFD905
Orange 10000	RFD950	RFD910

GRADE	FITTING	PART NO.	PART NO.
		Ø75mm x 38mm wide	Ø75mm x 50mm wide
Green 60	M14	*RFD840M14	RFD800M14
Black 120	M14	*RFD845M14	RFD805M14
Red 200	M14	*RFD850M14	RFD810M14
Yellow 400	M14	*RFD855M14	RFD815M14
White 1000	M14	*RFD860M14	RFD820M14
Blue 2000	M14	*RFD865M14	RFD825M14
Orange 10000	M14	*RFD870M14	RFD830M14



RECOMMENDED SPEED:	2200 - 2700 rpm
FEED RATE:	1.5m/min
PASSES:	2 per grade of Chevron
RADIAL ALLOWANCE for POLISHING Green to Blue	0.5 — 1mm
ADAPTIVE PRESSURE:	Advise 2 amps adaptive pressure for machines such as the Intermac.

NOTE

For Chevron Dressing Bar see page 56.

Polishing



CHEVRON RESIN DRUMS

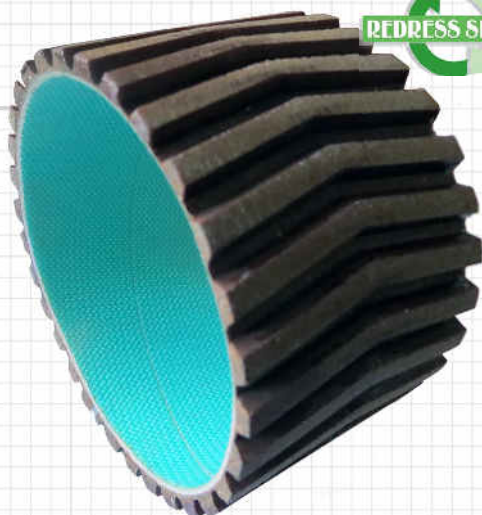
With M14 fitting, for hand and machine polishing, can be preceded by grinding drums.

WET

GRANITE

STONE

GRADE	PART NO.	
	Ø50mm x 50mm wide	Ø75mm x 50mm wide
Green 60	*RFD650	*RFD600
Black 120	*RFD655	*RFD605
Red 200	*RFD660	*RFD610
Yellow 400	*RFD665	*RFD615
White 1000	*RFD670	*RFD620
Blue 2000	*RFD675	*RFD625
Adaptor for (½" BSP), Continental to M14 fitting.		*MMP193



CHEVRON BELTS

Hard wearing resin bond impregnated with high quality diamonds to give fast aggressive cutting action. These belts achieve a high gloss finish and are specifically designed to fit expanding rubber drums. Simple identification clear grit colour code marking.

WET

GRANITE

STONE

GRADE	PART NO.	
	Ø75mm x 38mm wide	Ø75mm x 50mm wide
Green 60	*RFDB140	*RFDB100
Black 120	*RFDB145	*RFDB105
Red 200	*RFDB150	*RFDB110
Yellow 400	*RFDB155	*RFDB115
White 1000	*RFDB160	*RFDB120
Blue 2000	*RFDB165	*RFDB125
Orange 10000	*RFDB170	*RFDB130

EXPANDING RUBBER DRUM & ADAPTOR

To fit Ø75mm x 38mm wide Chevron Belts.

PART NO.	DESCRIPTION
*BES580	Expanding Rubber Drum 75mm x 38mm x 25mm
*MMP190	Continental to 75mm/100mm Adaptor

NOTE

For Grinding Drums see page 25.
For Chevron Dressing Bar see page 56.

Polishing

STARLITE POLISHING DRUMS

A range of diamond impregnated resin drums designed for polishing the inside of bowls.

WET GRANITE STONE

GRADE	PART NO. Ø50mm x 42mm wide	PART NO. ø75mm x 42mm wide
50	*BWPD205	*BWPD255
100	*BWPD210	*BWPD260
200	*BWPD215	*BWPD265
400	*BWPD220	*BWPD270
800	*BWPD225	*BWPD275
1500	*BWPD230	*BWPD280
3000	*BWPD235	*BWPD285
Buff	*BWPD240	*BWPD290
Adaptor Quick Release		*BMP565



MINI CHEVRON DRUMS

The small Mini Chevron Ø25mm drums allows for grinding and polishing tight corners in kitchen tops to suit the latest style of sinks. An excellent natural polished finish is quickly achieved with very good tool life. The system comprises of 2 electroplated diamond cushioned drums and 5 resin diamond polishers.

WET GRANITE STONE

PART NO.	SIZE	GRADE	FITTING
*EMP505	25mm x 50mm	1 Electroplated 60/85	M14
*EMP510	25mm x 50mm	2 Electroplated 150/170	M14
*RFD1105	25mm x 38mm	3 Resin 200	M14
*RFD1110	25mm x 38mm	4 Resin 400	M14
*RFD1115	25mm x 38mm	5 Resin 1000	M14
*RFD1120	25mm x 38mm	6 Resin 2000	M14
*RFD1125	25mm x 38mm	7 Resin 10000	M14



DRUM ADAPTOR

Drum Adaptor for (1/2" BSP), Continental to M14 fitting.

PART NO.	DESCRIPTION
*MMP193	Continental to M14 Adaptor



Polishing



ULTRA MINI CNC ROUTERS

These Ø20mm polishing routers grind and polish straight edges with very tight corners of 10mm radius.

WET	CNC	GRANITE	ENGINEERED STONE
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PART NO.	POSITION	SIZE	FITTING
*SMB205	MB1 Metal Bond	20mm x 40mm	½" BSP
*SMB210	MB2 Metal Bond	20mm x 40mm	½" BSP
*SMB215	MB3 Metal Bond	20mm x 40mm	½" BSP
*SMB220	MB4 Metal Bond	20mm x 40mm	½" BSP
*BMPPD015	R3 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD020	R4 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD025	R5 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD030	R6 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPA005	Adaptor		½" BSP
*SMB200	Complete Set with 4 Adaptors		



ULTRA MINI 45° BEVELLING ROUTERS

The 45° Bevel Ø20mm polishing routers allow the grinding and polishing of bowl cutouts with very tight corners of 10mm radius creating a 45° bevelled top edge.

WET	CNC	GRANITE	ENGINEERED STONE
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PART NO.	POSITION	SIZE	FITTING
*SMB265	MB1 Metal Bond	20mm x 40mm	½" BSP
*SMB270	MB2 Metal Bond	20mm x 40mm	½" BSP
*SMB275	MB3 Metal Bond	20mm x 40mm	½" BSP
*SMB280	MB4 Metal Bond	20mm x 40mm	½" BSP
*BMPPD075	R5 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD080	R6 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD085	R7 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD090	R8 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPA005	Adaptor		½" BSP



ULTRA MINI 5mm RADIUSING ROUTERS

These 5mm Radiused Ø20mm routers allow the grinding and polishing of bowl cutouts with very tight corners of 10mm radius creating a 5mm radiused top edge.

WET	CNC	GRANITE	ENGINEERED STONE
-----	-----	---------	------------------

PART NO.	POSITION	SIZE	FITTING
*SMB265	MB1 Metal Bond	20mm x 40mm	½" BSP
*SMB270	MB2 Metal Bond	20mm x 40mm	½" BSP
*SMB275	MB3 Metal Bond	20mm x 40mm	½" BSP
*SMB280	MB4 Metal Bond	20mm x 40mm	½" BSP
*BMPPD075	R5 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD080	R6 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD085	R7 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPPD090	R8 Resin Bond	20mm x 40mm	½" BSP/M14
*BMPA005	Adaptor		½" BSP

NOTE

When using resin grades touch on centrifugal force gives the cut.

The first four positions of metal bond includes ½" BSP fitting.

Positions 5, 6, 7 and 8 resins require an adaptor.

Polishing

FLUTEMASTER FLUTE GRINDING & POLISHING SYSTEM

Easy to setup, lighter and quicker with smoother operation than previous systems. It incorporates a simple system for height adjustment and will work inside recessed draining boards as well as on flat surfaces. Flutes are ground and polished in minutes rather than hours. Using a standard 110v variable speed Flex machine with the unique diamond electroplated and resin wheels manufactured in-house, the system will do both grinding and polishing operations without moving the workpiece. The system is available in 10mm, 12.7mm, 16mm and 20mm widths, colour coded for easy grade identification. Optional guide wheel available for fluting into contoured shapes

WET	GRANITE	MARBLE	ENGINEERED STONE
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PART NO.	DESCRIPTION
BMPGRAD12	†Complete 12.7mm Fluting System
*MENGRAD	Replacement Flutemaster Machine
*BEML1503VR	Replacement L1503VR Flex Machine
*MMP150	Replacement Optional Guide Wheel
*BMP112	Replacement Marble Compound
*BMP115	Replacement Granite Compound

†COMPLETE FLUTING SYSTEM comprises of 1 Flutemaster machine, 1 Flex machine, 1 Electroplated Wheel, 1 Black - Blue flute wheels, 2 felt wheels, 1 marble compound and 1 granite compound.



FLUTE POLISHING SYSTEM

Polishing flutes by hand is a very tedious and time consuming operation. The flute polishing system will rapidly achieve very highly polished flutes, in minutes rather than hours. The system is based around special coloured coded diamond resin wheels that operate at optimum performance with long life. These wheels are used with a fast and reliable air powered machine, felt wheels and final polishing powders. Widths available 10mm, 12.7mm, 16mm and 20mm. Profile wheels (electroplated) with correct width and radius to grind the flute can be supplied to order.

WET	GRANITE	MARBLE
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PART NO.	DESCRIPTION
*BMPFP12	† Complete 12.7mm Polishing System
*BPMF100	Replacement Air Machine
*BMP205	Replacement Case
*BMP201	Replacement Spanner 1
*BMP202	Replacement Spanner 2
*BMP112	Replacement Marble Compound
*BMP115	Replacement Granite Compound

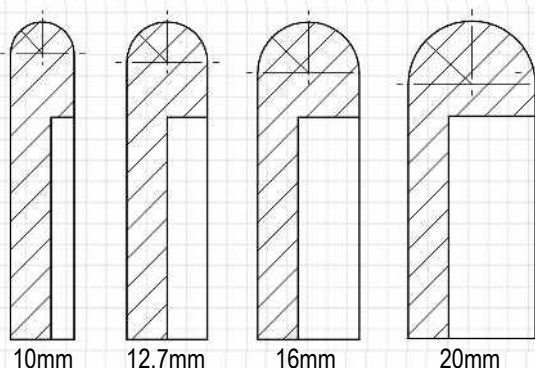
† COMPLETE POLISHING SYSTEM comprises of 1 Air Machine, 1 Black - Blue flute wheels, 2 felt wheels, 1 case, 1 marble compound, 1 granite compound and 2 spanners.



Polishing



PROFILE WIDTHS



RESIN FLUTE POLISHING WHEELS

These Flute Wheels have been designed and manufactured for the rapid achievement of very highly polished flutes in recessed draining boards. The resin fluting wheels are colour coded and will give optimum performance with long life. The electroplated profile wheel with correct width and radius will grind the exact flute required.

WET	GRANITE	MARBLE	ENGINEERED STONE
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PART NO.	DIAMETER	GRADE
*EMWO431E	10mm	Electroplated 60/85S
*SMP167	10mm	Green 60
*SMP170	10mm	Black 120
*SMP175	10mm	Red 200
*SMP180	10mm	Yellow 400
*SMP185	10mm	White 1000
*SMP190	10mm	Blue 2000
*BMP208	10mm	Felt Buff
*EMWO432E	12.7mm	Electroplated 60/85S
*SMP202	12.7mm	Green 60
*SMP205	12.7mm	Black 120
*SMP210	12.7mm	Red 200
*SMP215	12.7mm	Yellow 400
*SMP220	12.7mm	White 1000
*SMP225	12.7mm	Blue 2000
*BMP210	12.7mm	Felt Buff
*EMWO433E	16mm	Electroplated 60/85S
*SMP227	16mm	Green 60
*SMP230	16mm	Black 120
*SMP235	16mm	Red 200
*SMP240	16mm	Yellow 400
*SMP245	16mm	White 1000
*SMP250	16mm	Blue 2000
*BMP215	16mm	Felt Buff
*EMWO434E	20mm	Electroplated 60/85S
SMP258	20mm	Green 60
*SMP260	20mm	Black 120
*SMP265	20mm	Red 200
*SMP270	20mm	Yellow 400
*SMP275	20mm	White 1000
*SMP280	20mm	Blue 2000
*BMP220	20mm	Felt Buff

DRESSING BLOCK

Dressing blocks for resin wheels.

PART NO.	DESCRIPTION
*EMP395	10mm Dressing Block
*EMP400	12.7mm Dressing Block
*EMP405	16mm Dressing Block
*EMP410	20mm Dressing Block

Polishing

FLUTE GRINDING & POLISHING WHEELS

A two stage flute grinding system for most types of CNC and semi automatic machines.

WET	CNC	GRANITE	MARBLE	ENGINEERED STONE
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PART NO.	SIZE	GRADE
*BMWF010	140mm x 12.7mm x 30mm	Metal Bond for Intermac
*BMPF014	140mm x 12.7mm x 30mm	Resin 400 Grit for Intermac
*BMWF005	140mm x 10mm x 30mm	Metal Bond for Intermac
BMPF009	140mm x 10mm x 30mm	Resin 400 Grit for Intermac
BMWF030	140mm x 10mm x 30mm	Metal Bond Full Radius
BMPF034	140mm x 10mm x 30mm	Resin 400 Grit Full Radius

NOTE

Other sizes and grades available on request.



Wheel Specification	RPM	Feed
Ø140mm Metal Bond	3900	800 mm/min
Ø140mm Resin	3000	600 mm/min
Ø200mm Metal Bond	2770	800 mm/min
Ø200mm Resin	2100	600 mm/min

FLUTE WHEELS FOR SEELBACH MACHINE

After the flute grooves have been ground follow with these flute polishing wheels to produce an excellent polished finish.

WET	CNC	GRANITE	MARBLE	ENGINEERED STONE
-----	-----	---------	--------	------------------

PART NO.	SIZE	GRADE
SMP310	200mm x 12.7mm x 22.2mm	Red 200
SMP320	200mm x 12.7mm x 22.2mm	White 1000
*SMP325	200mm x 12.7mm x 22.2mm	Blue 2000
BMP325	200mm x 12.7mm x 22.2mm	Felt



Accessories

REPAIRLUX REPAIR KITS

The system makes use of new technologies and offers many advantages, including fillers integrated with adhesion promoters doing away with primers, coloured fillers are already premixed with transparent liquid fillers so these can be directly cured and special mica fillers blended with coloured fillers produce a gloss effect ideal for reflective surfaces. Although natural stone is exceptionally hard it can still be scratched or the edges can be damaged and now technicians have developed this kit which can be used on both granite and marble so there is no longer a need for two systems. Finally, apart from the advantageous, the flexibility of the kit is also ideal for the market as it is available in a basic or a complete kit form with replacement components individually available.



GRANITE

MARBLE

ENGINEERED
STONE

Complete Kit Comprises:

1 x Transparent Liquid, 1 x Transparent Base, Fillers x 1 each Black, White, Marble, Green, Yellow, Blue, Red & Beige, 6 x Granulates (various), Mica x 1 each Silver & Gold, 15 x Cannula, 1 x Metal Applicator, 1 x Cuttlebone, 1 x Plastic Film (10 pcs), 1 x Metal Planer, 1 x Black Touch-up Pen, 1 x Polishing Block, 1 x Cotton Cloth, 1 x Polishing Paste, 1 x Mixing Cup, 1 x Cleaning Solution, 3 x Micro Sanding Paper, 1 x Brass Brush, 1 x Power Light, 1 x Diamond Drill Bit Set (20 pcs), 1 x Training DVD.

Basic Kit Comprises:

1 x Transparent Liquid, 1 x Transparent Base, 1 x Filler Black, 15 x Cannula, 1 x Metal Applicator, 1 x Cuttlebone, 1 x Plastic Film (10 pcs), 1 x Metal Planer, 1 x Black Touch-up Pen, 1 x Polishing Block, 1 x Cotton Cloth, 1 x Polishing Paste, 1 x Mixing Cup, 1 x Cleaning Solution, 3 x Micro Sanding Paper, 1 x Brass Brush, 1 x Power Light, 1 x Training DVD.

Upgrade Kit Comprises: (limited to one kit per customer)

To upgrade existing Kit — 10 Repairlux Fillers with Cannulas and new Repairlux Case.

REPAIRLUX TRAINING SEMINAR

Full day training course 9 am — 3.30 pm

(Maximum 8 people per session)



REPAIR KITS

PART NO.	DESCRIPTION
*BMPKR3000	Professional Kit (Complete)
*BMPKR3100	Professional Kit (Basic)
*BMPKR3200	Mini Repair Kit
*BMPKR01	Upgrade Kit
*BMPKR40370	Stone Repair Kit

REPLACEMENT COMPONENTS

MODULE 1

PART NO.	DESCRIPTION
*BMPKR3004	Transparent Liquid 3ml
*BMPKR3005	Transparent Base 3ml
*BMPKR3013	Filler Black 3ml
*BMPKR3006	Filler White 3ml
*BMPKR3007	Filler Marble 3ml



MODULE 1

Accessories

GRANITE MARBLE ENGINEERED STONE

MODULE 2

PART NO. DESCRIPTION

*BMPKR3008	Filler Green 3ml
*BMPKR3009	Filler Yellow 3ml
*BMPKR3010	Filler Blue 3ml
*BMPKR3011	Filler Red 3ml
*BMPKR3012	Filler Beige 3ml



MODULE 3

PART NO. DESCRIPTION

*BMPKR3020	Granulate Transparent Fine 5g
*BMPKR3021	Granulate Black Fine 5g
*BMPKR3022	Granulate White Fine 5g
*BMPKR3023	Granulate Transparent Coarse 5g
*BMPKR3024	Granulate Black Coarse 5g
*BMPKR3025	Granulate White Coarse 5g



MODULE 4

PART NO. DESCRIPTION

*BMPKR3014	Mica Silver Particles 3ml
*BMPKR3015	Mica Gold Particles 3ml



SURFACE FINISH & TOOLS

PART NO. DESCRIPTION

*BMPKR3030	Cannula - 10 pcs
*BMPKR3031	Metal Applicator
*BMPKR3032	Cuttlebone
*BMPKR162	Plastic Film - 10 pcs
*BMPKR6300	Metal Planer
*BMPKR3036	Touch-up Pen Black
*BMPKR3037	Polishing Block
*BMPKR2210	Cotton Cloth - 10 pcs
*BMPKR3039	Polishing Paste 150ml
*BMPKR3040	Mixing Cup
*BMPKR3041	Cleaning Solution 150ml
*BMPKR403	Micro Sanding Paper - pack of 3
	1 x 2400, 12cm x 15 cm
	1 x 3200, 12cm x 15 cm
	1 x 4000, 12cm x 15 cm
*BMPKR407	Brass Brush
*BMPKR3049	Diamond Drill Bit Set (20 pcs)
*BEMSSR100	Silverline 730v Electric Die Grinding Kit
*BMPKR3050	Power Light

Accessories

STONE CARE PRODUCTS

Glues, Waxes and Natural Stone Treatments to produce a range of the highest quality performing stone care product at competitive prices. All of these products are of proven quality to give the best performance and long life in each product group.



GRANITE	MARBLE	STONE	SLATE	ENGINEERED STONE	TERRAZZO	CERAMICS
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SUPER STONE GLUE

Polyester resin adhesive for gluing Granite, Marble, Terrazzo, Engineered Stone and Natural Stone. Can also be used as putty for filling cavities or cracks. Tub of Polyester Resin Hardener included. Available in colours: Transparent, Straw, White and Black.

TYPE	PART NO.	SIZE
*BMPFR050	Fluid Transparent	1 Lt
*BMPFR067	Vertical Transparent	1 Lt
*BMPFR055	Vertical Straw	1 Lt
*BMPFR060	Vertical White	1 Lt
*BMPFR065	Vertical Black	1 Lt

POLYESTER RESIN HARDENER

Additional tubes of Polyester Resin Hardener.

PART NO.	SIZE
*BMPFR070	40 Grams Tube

SYRINGE

PART NO.	DESCRIPTION
*BMPSY01	10ml Syringe for Liquid Glues

GRANITE	MARBLE	STONE	SLATE	ENGINEERED STONE	TERRAZZO	CERAMICS
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SUPER CLEANER (PH Neutral)

Universal concentrated PH Neutral detergent for cleaning and maintenance of all hard and resilient surfaces such as Granite, Marble, Slate, Natural Stone, treated Terracotta, Porcelain, Stoneware and Ceramics. Can be diluted as necessary.

PART NO.	SIZE
*BMPFR005	1 Kg

STOP STAINS

S - Solvent Based (For inside and outside)

Protective oil-repellent for Granite, Marble, Natural Stones, Terrazzo and Terracotta.

A - Water Based (For inside and outside)

Water-repellent with anti-stain properties. Forms a surface barrier against watery and greasy dirt. Specially suited to Natural Stone, Marble, Granite, Slate, Terrazzo, Tiles and Terracotta.

TYPE	PART NO.	SIZE
*BMPFR030	Stop Stains A	1 Lt
*BMPFR025	Stop Stains S	1 Lt

Accessories

GRANITE MARBLE STONE SLATE ENGINEERED STONE TERRAZZO CERAMICS

SUPER COLOUR ENHANCER

For polished Granite and Stone. Wet effect, fills micro cracks and small fissures. Recommended for Zimbabwe Black.

PART NO.	SIZE
*BMPFR010	1 Kg

GRANITE MARBLE STONE

COLOUR ENHANCER

Water Repellent for outside use on unpolished Granite and Stone. Matt finish.
Oil Repellent for inside use on unpolished Granite and Stone. Semi-Gloss finish.

TYPE	PART NO.	SIZE
*BMPFR015	Oil Repellent	1 Lt
*BMPFR020	Water Repellent	1 Lt

COLOUR CORRECTORS

TYPE	PART NO.	SIZE
*BMPFR085	Zimba Black	1 Lt
*BMPFR080	Imprim RTF	1 Lt

GRANITE MARBLE STONE

LIQUID WAX

Special polishing liquid wax for Marble, Granite, polished or smoothed Marble Agglomerates.

PART NO.	SIZE
*BMPFR035	1 Kg

WAX PASTE

Special paste wax based on Brazilian Carnauba and natural beeswax for Marble, Granite and Natural Stone.

COLOUR	PART NO.	SIZE
*BMPFR040	Natural	1 Kg
*BMPFR045	Black	1 Kg

LAMBSWOOL BUFFING PAD

PART NO.	DESCRIPTION
*BMP900	Ø125mm



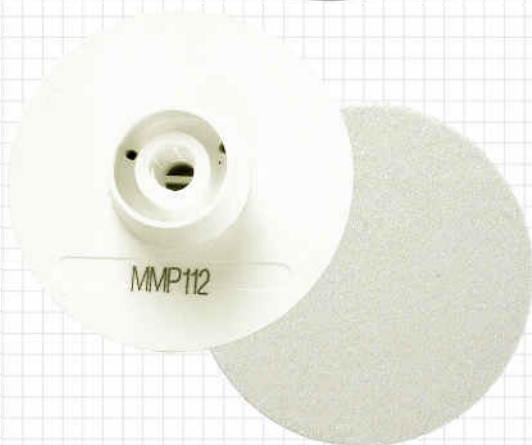
Accessories



FELT MOP DONUT

Ideal for a perfect finish, these felt mops are for use after polishing pads when applying buff liquid polishing compound and powders.

GRANITE	MARBLE	ENGINEERED STONE	STONE
PART NO.	SIZE	FITTING	
*BMP292	125mm x 50mm thick	M14	
*BMP296	180mm x 50mm thick	M14	



FELT PADS

Final polishing stage felt 100mm buffing pads, with M14, Snail-Lock and QRS fittings, can be used with polishing liquid compound on granite when high gloss finish is required. Felt Buffing Pads can also be used on marble, engineered stone and all stone when improved finish is important.

GRANITE	MARBLE	ENGINEERED STONE	STONE
PART NO.	SIZE	FITTING	
*MMP112	100mm	M14	
*MMP112S	100mm	Snail-Lock	
*BES100	100mm	QRS	



LIQUID POLISHING COMPOUND

Designed to be used with buffing pads to help produce a high gloss finish on both light and dark granites.

GRANITE	
PART NO.	DESCRIPTION
*BMP080	For light granite
*BMP085	For dark granite



POLISHING POWDER COMPOUND

Final polishing powders for marble and granite.

GRANITE	MARBLE
PART NO.	DESCRIPTION
*BMP112	Marble Compound
*BMP115	Granite Compound

Accessories

CERAMIC TILE DRILLING KIT

A very handy, kit for drilling holes in tiles using a standard, variable speed drill.
Supplied in a compact case containing everything that you need to drill screw holes in tiles.

WET MARBLE CERAMICS

PART NO.	DESCRIPTION
BMPH120	Kit with case
BEHM004	4mm Ceramic Drill Bit
BEHM005	5mm Ceramic Drill Bit
BEHM006	6mm Ceramic Drill Bit
BEHM008	8mm Ceramic Drill Bit
BEHM010	10mm Ceramic Drill Bit
BEHM012	12mm Ceramic Drill Bit
BMPH100	1 Metre Replacement Hose
BMPH110	High Pressure Spray Gun
BMPH105	Mini Guide
BMPH115	Dressing Block
BMPH125	Replacement Case

KIT INCLUDES: 6, 8 and 10mm Tile Drill Kit, Mini Guide and Case.



CHEVRON DRESSING BAR -

Diamond dressing bar specifically designed for dressing Chevron type diamond resin drums and belts.

PART NO.	DESCRIPTION
*EMP31108	Chevron Drum Dressing Bar

NOTE

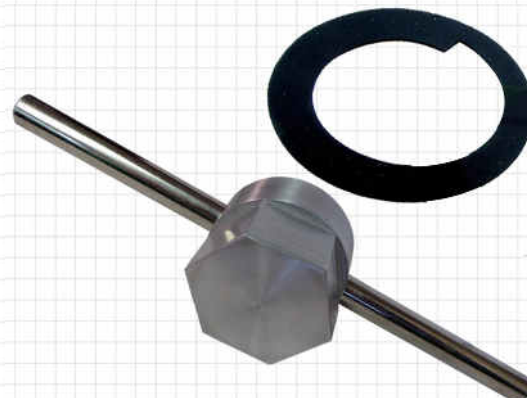
Resin drums and belts see page 44-46.



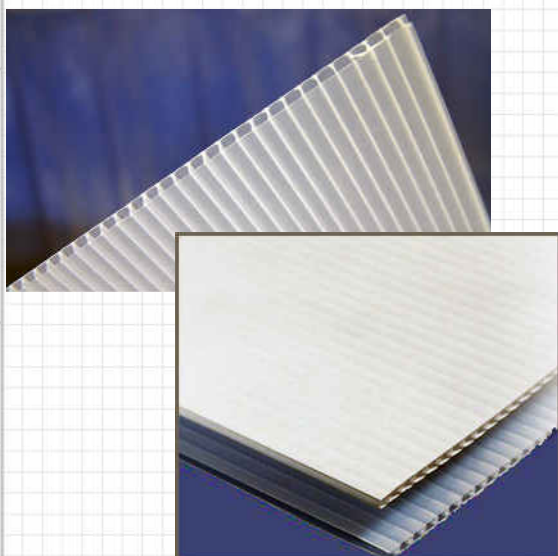
EDGING WHEEL GASKETS

Replacement gaskets for Ø130mm edge polishing wheels.

PART NO.	WHEEL DIAMETER
BMP055	130mm
MMP130	Hexagonal Spanner



Accessories



TRANSLUCENT TEMPLATING MATERIAL

Versatile, lightweight, yet durable twin wall polypropylene sheet material successfully used by Kitchen and Worktop installers, offering a cost effective solution to traditional methods. Tolerance on straightness 4mm per metre.

PART NO. .7m x 3.1m x 2mm

*BMPTM04 100 Sheet Pack

PART NO. .7m x 3.1m x 3mm

*BMPTM02 100 Sheet Pack

BMPTM05 600 Sheet Pallet

PART NO. 1.2m x 2.4m x 3mm

*BMPTM07 100 Sheet Pack

BMPTM10 375 Sheet Pallet

DF TAPE

Clear PVC tape for template jointing.

PART NO. **ROLL SIZE**

*BMPTMT01 50mm wide x 33m

GRP REINFORCING BAR

For strengthening large sized stone worktops. Perfect replacement for reinforcing steel bars - do not rust, are light, easy to handle, cost effective and extremely strong with grooves for glue.

75 METRE PACKS

PART NO.	PACK	BAR DIMENSIONS
*SMPF015	25 x 3m	3m x 15mm x 2.5mm
*SMPF010	25 x 3m	3m x 10mm x 2.5mm

100 METRE ROLL

PART NO.	PACK	BAR DIMENSIONS
*SMPF020	100m	10mm x 3mm
*BMP999	Stand for roll	

NOTE

For glue see page 53.



Hand machines

ELECTRIC MACHINES

FLEX 110v WET & DRY POLISHERS

Wet polisher with centre water feed. Dry polisher - variable speed.

PART NO.	MODEL	SPEED
*BEMLW1503	WET	3,600 rpm
*MMP687	M14 - M14 AS70 Adaptor	
*MMP	Spanner 22mm open end for Adaptor *MMP687	
*MMP881	Splashguard	
*MMP	Hose 3m including male couplins	
*BEML1503VR	1200 Watt - DRY	Variable 0-3,700
*BNME060	Flange with lock-nut and spanner *BNMESP1 for use with Flutemaster	
*BMPH150	240v Twin Outlet Transforma - 3 x 110v outlets	
*MMP070	Flat type back-up pad with M14 fitting.	

OTHER RELATED PRODUCTS

100mm Flexible Discs - Pages 27-28.
Puma & Dia-Gem Discs - Page 39.
Dia-Sol Discs - Page 40.
Drums - Pages 25, 33, 44.



FEIN MULTI-TALENT OSCILLATING

The Fein Multi-Talent basic oscillating 110 volt machine is used for dry polishing or grout removal.

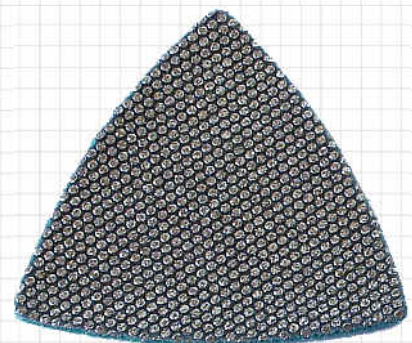
PART NO.	MODEL	SPEED
*BEMFMM	DRY	Variable 11,000-20,000

FEIN BACKUP PADS - BOX OF 2

PART NO.	DESCRIPTION
*BEMF001	For sanding without dust extraction

ELECTROFLEX QRS PADS

GRADE	PART NO.
M60	*BEPN890A
M120	*BEPN890C
M200	*BEPN890D
M400	*BEPN890E
M800	*BEPN890F
M1800	*BEPN890J
R800	*BEPN890G
R1800	*BEPN890H
R12000	*BEPN890I



Hand machines



NOTE
For profile shapes and tooling see page 17.
For profile pads see page 30.

ELECTRIC MACHINES

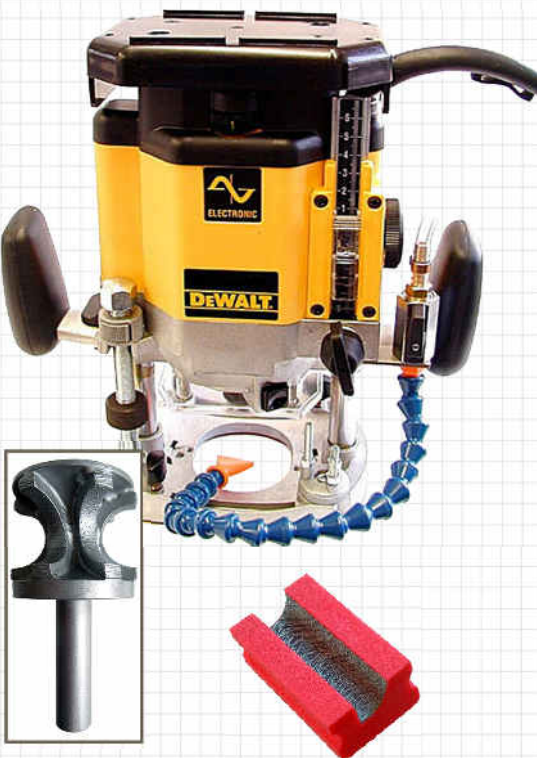
SUPER PROFILER

Quick and easy to use the ‘Super Profiler Machines’ have been designed to mill, shape and polish the edges of granite, marble, natural and engineered stone slabs.

The ‘Super Profiler’ variable speed machine is perfectly suited to mill, shape and polish.

Machines are available with hydroplaning or roller bearing bases and come with a six month warranty and quick release fitting for water supply as standard.

PART NO.	DESCRIPTION
BEMPROVH	230 volt Super Profile VH with Hydroplaning Base



NOTE
For profile shapes and tooling see page 18.
For profile hand pads see page 30.

DEWALT ROUTER

Small, light and easy to use edge shaping and routing machine.

PART NO.	DESCRIPTION
*BEMR177BE	110 volt
BMP040	Radius Attachment

Hand machines

PNEUMATIC MACHINES

QUICK Q-6R PNEUMATIC WET POLISHER

Variable speed polisher with central water feed, rear exhaust and M14 fitting.

PART NO.	DESCRIPTION
*BPMQ6R	Q-6R Rear Exhaust Polisher

OTHER RELATED PRODUCTS

100mm Flexible Discs - Pages 27-28.
Puma & Dia-Gem Discs - Page 39.
Dia-Sol Discs - Page 40.
Drums - Page 25, 33, 44.

AS100 ANGLE SAW

The AS100 is a very powerful robust machine developing 1.5HP. Fast cutting, with very effective dust extraction for cutting up to 25mm deep. Can also be used wet. Supplied with combined saw guard and dust extraction cowl and safety lever throttle.

PART NO.	DESCRIPTION
*BPMA100	AS100 Angle Saw Machine

SAW ACCESSORIES

PART NO.	DESCRIPTION
*ESS570	Ø100mm x 1.6mm Side Spoke Saw 44/60
*ESC140	Ø100mm x 1.6mm Continuous Rim 44/60

AS125 ANGLE SAW

The AS125 has the same power and specifications as the AS100. It has been designed to accept larger diameter saws for applications requiring a greater depth of cut and will cut up to 35mm deep. Can also be used wet. Supplied as standard with safety lever throttle.

PART NO.	DESCRIPTION
*BPMA125	AS125 Angle Saw Machine

SAW ACCESSORIES

PART NO.	DESCRIPTION
*ESS590C	Ø125mm x 1.6mm Side Spoke Saw 44/60
*ESC170C	Ø125mm x 1.6mm Continuous Rim 44/60

SOLEPLATE WITH ADJUSTABLE DEPTH GAUGE

Optional attachment available providing precise cutting depth of up to 35mm.

PART NO.	DESCRIPTION
*MMPSP01	Adjustable Sole Plate & Handle



Hand machines



OIL MIST LUBRICATOR

Complete with filter, regulator, oil mist lubricator and manual drain.
Recommended for use with Air Machines.

PART NO.	DESCRIPTION	
*BMP032	Mini Oil Mist Lubricator	55 cu. ft./min 2650 litre/min

Notes

Ref: 1701

PROVIDING ABRASIVES TO INDUSTRY

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