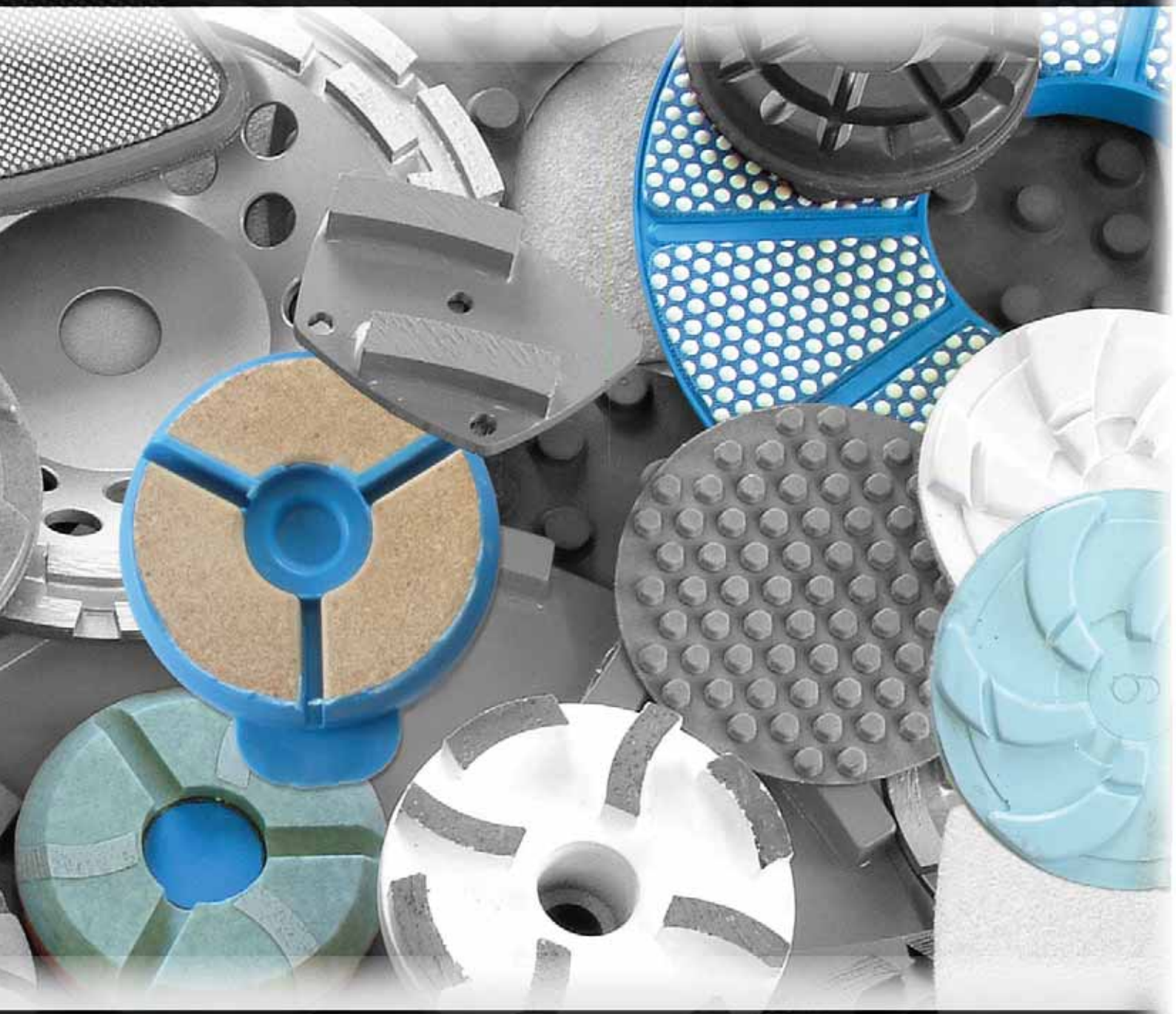
diamond grinding systems for

Floor 2016



AMP – TEKNIK A/S

introduction

Providing abrasives to industry.....

Illustrations of products are not to scale.

We hope that you will find the enclosed information interesting and helpful in assisting you with your selection of our tools.

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index

		Page No.
A		
Accessories		2, 4, 19-21
Auto Scrubber Systems		10, 13
B		
Back-up Pads		21
Big München Segments	*NEW*	10
Blades		20
Block Weight		2
C		
Ceramica Discs		19
Chemicals		15-18
Concrete		6, 7, 14, 17
Concrete Chemicals		17
Concrete Systems		7, 14
Cup Wheels		6
Cutting		20
D		
Diamond Cup Wheels		6
Diamond Resin Discs		7-10, 19
Drive Backs		2
Drive Boards		4
Drive Plates		2
Dry Grinding Segments		6
Dry Polisher		21
Dry Polishing Discs		19
E		
Edge Polishing Discs		19-20
Electric Machines		1, 3, 21
Electroflex Discs		19
Electroflex Hand Pads		20
Electroflex Pads		20
Electroflex Products		10, 19-20
Electroflex Scorpion Segments		10
Electroflex Tornado Discs		10
EOS 502W		21
F		
Fein Oscillating Blades		20
Fein Oscillating Machines		21
Fein Triangle Pads		20
Flexible Diamond Discs		19
Flex Polisher		21
Floor Chemicals		15-18
Floor Machines		1, 3
Floor Machine Accessories		2, 4
Frankfurt Segments	*NEW*	11

		Page No.
G		
Granite		5-7, 12, 18, 19
Granite Chemicals		18
Granite Systems		7, 12, 19
Grinding		5, 6
Grinding Cup Wheels		6
Grinding Guides		12-14
Grouting Blades		20
H		
Hand Machines		21
Hand Pads		20
Hexadot		9
Hire Service		22
Hire Terms & Conditions		22
Horseshoe Weights		2, 4
I-J-K		
Kwik-Flex Discs		19
L-M		
Machines		1, 3, 21
Maintenance Chemicals		15-18
Maintenance Products		15-18
Marble		5, 6, 8-16, 18-20
Marble Chemicals		15-16
Marble, Resin Based		14
Marble Systems		8-14, 19-20
Metal Bond Products		5, 6
MPC Powder		16
München Segments	*NEW*	10, 11
N-O		
Numatic Accessories		4
Numatic Machine		3
Orbital Sander		21
P		
Perform Concrete Glaze		17
Perform Deep Stone Cleaner		16
Perform Dust Binder		17
Perform Gloss Powder		16
Perform Granite Gloss		18
Perform Reinforcer		17
Planetary Head Machines		1
Polishing		7-11, 19-20
Polishing Compounds		15-18
Polishing Discs		19
Polishing Pads		18

index

P (Cont'd)		Page No.
Polishing Systems		7-11
Power Tools		21
Premiere Accessories		4
Premiere Machine		3
Premiere Flex Discs		9
Pro-Gloss		15
Pro-Seal		15
Pro-Tec		15
Puma Discs		19
R		
Rubbing Blocks		20
S		
Saddle Weights		2
Scorpion Metal Bond		5
Scorpion Flex Discs	*NEW*	9
Scrubber Drier Systems		10, 13
Single Head Machines		3
SMB Segments		6
Stone Care		15-18

T-U-V	Page No.
Taurus System	7
Terrazzo	5, 6, 8-16, 18-20
Terrazzo Chemicals	15-16
Terrazzo, Resin Based	14
Terrazzo Systems	8-14, 19-20
Terroo Discs	6
Tornado Accessories	2
T8 Machine	1
Tornado Metal Bond	5
Tri-Flex	8
Turbo-Flex Discs	8
W	
Wedge	21
Weights	2, 4
Wet Polishers	21
Wet Polishing Products	5-10, 19-20
Wire Wool	18
X-Y-Z	
Zodiac Cup Wheels	6

We are constantly striving to offer the widest range of quality products.
Look out for this symbol for our latest additions.

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T8 FLOOR GRINDING & POLISHING MACHINE

The T8 machine has built a reputation for being strong and reliable, with simplicity of operation. It is extremely versatile, suitable for coarse grinding, polishing and maintaining all types of granite, marble, limestone, terrazzo and concrete floors.

Each machine comes as standard with weights, solution tank, tool box and free 1/2day training at our factory.

- 3 x 200mm PLANETARY HEADS
- 230 VOLT 1 PHASE PLUG
- REMOVABLE WEIGHTS
- EASY TO CHANGE GRINDING PLATES SUITABLE FOR Ø80mm VELCRO PADS
- DUST EXTRACTION

T8 MACHINE

T8 MACHINE

Code	Machine
*BEMT8	T8

* Denotes ex-stock
Please state part number when ordering

TORNADO ACCESSORIES

DRIVE BACKS

For Metal Bond and SMB Segments.

Code	Machine
*BMP059	T2
*MMP915	T10

DRIVE BACKS

For Granite Master Segments. Also used for Tri-Flex and Turbo-Flex discs on T10.

Code	Machine
*BMP058	T2
*MMP920	T10

DRIVE BACKS

For Hexadot, Tri-Flex and Turbo-Flex Discs.

Code	Machine
*BMP057	T2

DRIVE PLATES

For SMB Segments - used in conjunction with Metal Bond and SMB Drive Backs.

Code	Machine
*MMP900	T2
*MMP910	T10

BLOCK AND SADDLE WEIGHTS

For Metal Bond and SMB Segments.

Code	Weight
Tornado T2	
*BTS296	15 Kg Block
Tornado T10	
*BTS327	20 Kg Bar Block
*BTS326	40 Kg Saddle

HORSESHOE WEIGHTS

For Tornado T2.

Code	Weight
*BMP068	15 Kg
*BMP069	30 Kg

NOTE: THREE DRIVE BACKS ARE REQUIRED TO FIT THE TORNADO MACHINES.

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NUMATIC NR-1500H MACHINE

Robust single head machine, ideal for grinding and polishing in confined areas, as well as floor maintenance.

- SINGLE DISC DRIVE
- COMPACT
- VERSATILE
- WILL GRIND AND POLISH
- EASY TO OPERATE

PRICE INCLUDES:
machine, water tank, power cable and universal drive board.

NUMATIC SPECIFICATION

Grinding Width	400 mm
Motor	1.5 KW
Phase	Single
Voltage	230 V
Weight	40Kg
RPM	300
Tank Capacity	10 Litres
Warranty	6 Months

Code	Machine
BEMI500H	Numatic Machine

NUMATIC AND PREMIERE ACCESSORIES

SINGLE DRIVE BOARD

Five positions for Scorpion metal bond.

Code	Machine
BMPN005	Numatic
BMPP005	Premiere

SINGLE DRIVE BOARD

With six positions for Granite Master segments.

Code	Machine
BMPN010	Numatic
BMPP010	Premiere

PREMIERE MULTI DRIVE BOARD

For use with Premiere Sabre Flex and Hexadot systems.

Code	Description
BMPN015	Multi Disc

UNIVERSAL DRIVE BOARD

For 430 mm (17") single head machines.

Code	Description
*BMP160	Standard
*BMP155	Heavy Duty

QRS DRIVE DISCS

150 mm Diameter disc for Premiere machine.

Code	Description
*MMP800	Drive Disc

HORSESHOE WEIGHTS

For Numatic Machine.

Code	Weight
Numatic Machine	
BMP077	10 Kg

*Denotes ex-stock
Please state part number when ordering

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TORNADO METAL BOND

Used for rapid grinding of excessive lippage and uneven floor levels in preparation for polishing. Discs can be adapted for use on other floor machines including Krauss, HTC and Cimex.

200 mm DIAMETER FOR T2		
Code	**Material**	**Grade**
*SMB300G	Granite	50
*SMB305G	Granite	150
*SMB300ME	Marble	50
*SMB305ME	Marble/Terrazzo	150
*SMB300XCE	Terrazzo	16
*SMB300CE	Terrazzo	30

250 mm DIAMETER FOR T10		
Code	**Material**	**Grade**
SMB600M	Marble	50
SMB605M	Marble/Terrazzo	150

SCORPION METAL BOND

Universal system designed to eliminate lippage and unevenness in floors.

75 mm DIAMETER QRS BACKED		
Code	**Material**	**Grade**
*SMB350G	Granite	50
*SMB355G	Granite	150
*SMB350M	Marble	50
*SMB355M	Marble/Terrazzo	150
*SMB350C	Terrazzo	30
*SMB355C	Concrete	60
*SMB360C	Concrete	150
*SMB365C	Concrete	270

METAL BOND HEAD

For rapid stock removal on CONCRETE.

250 mm DIAMETER		
Code	**Material**	**Grade**
*SMBADDW67	Concrete	Coarse

grinding

SMB SEGMENTS

Our SMB range of diamond segments have been developed for coarse grinding and removal of adhesive, foam and paint on all types of CONCRETE, GRANITE, MARBLE and TERRAZZO floors. Suitable for most planetary and single head floor machines.

Code	Material	Colour	Grade
*SMB80A1	New Concrete	Green	30/40
*SMB80A2	Concrete/Adhesive/Foam	White	16/20
*SMB80A3	Concrete/Adhesive/Foam	Orange	60/80
*SMB80A4	Concrete/Terrazzo	Red	16/20
*SMB80A5	Paint/Adhesive	Yellow	6/12
*SMB80A6	Granite	Blue	50/60
SMB80A7	Marble	Brown	50/60
*SMB80A8	Terrazzo/Concrete	Silver	30/40
*SMB80A9	Concrete	Gold	150/170
*SMB80A10	Concrete	Black	270/300
*SMB80PCD	Stripping		

TERRCO

Metal Bond Heads for grinding TERRAZZO. Require 12 discs per set to fit Terrco machine.

Code	Material	Grade
SMB139902	Terrazzo	Premium
SMBQ27413	Terrazzo	Economy

NOTE:
Available bonds for different applications with grits 6/12, 16/20, 30/40, 60/80, 150/170 and 270/300.

ZODIAC

Grinds CONCRETE, MASONRY and STONE. Single or twin rim for smooth finish and extended life. "T" Segment for rapid stock removal.

SINGLE OR TWIN RIM			
Code	Rim Type	Diameter	Fitting
*BMW110	Twin	100	22.2 mm bore
*BMW112	Single	100	22.2mm bore
*BMW130	Twin	115	22.2 mm bore
*BMW140	Twin	100	M14
*BMW120	Twin	178	22.2 mm bore
"T" SEGMENT			
*BMW125		178	22.2 mm bore

*Denotes ex-stock
Please state part number when ordering

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CONCRETE

TAURUS SYSTEM

Universal wet polishing CONCRETE system suitable for most planetary and single head machines.

75 mm DIAMETER QRS BACKED

Code	Colour	Grade
*RFDF100	Green (HP)	60
*RFDF105	Black (HP)	120
*BEPNF50A	Green (R)	60
*BEPNF50C	Black (R)	120
*BEPNF50D	Red (R)	200
*BEPNF50E	Yellow (R)	400
*BEPNF50G	White (R)	800
*BEPNF50H	Blue (R)	1000
*BEPNF50I	Orange (R)	1800

NOTE:
Green and Black (HP) segments can also be used dry, and or to replace Fine Metal Bond.

GRANITE

GRANITE MASTER

Suitable for use on most planetary and single head machines. The Granite Master system achieves a high gloss factory finish on GRANITE newly laid or requires refurbishing.

40 mm DIAMETER QRS BACKED

Code	Colour	Grade
*SMBXIB24	Metal Bond	Coarse
*SMBXIB46	Metal Bond	Fine
*SMP9705	Black	200
*SMP9706	Red	400
*SMP9707	Yellow	800
*SMP9708	White	1500
*SMP9709	Blue	3000
*SMP9711	Orange	Buff

NOTE:
Metal Bond coarse is suitable for lippage up to 1 mm.

For lippage greater than 1 mm use Tornado or Scorpion Metal Bond - see page 5.

MARBLE & TERRAZZO

TURBO-FLEX DISCS

Fast and effective system for polishing MARBLE and TERRAZZO to a high gloss finish.

200 mm DIAMETER QRS BACKED FOR T2

Code	Colour	Grade
*BRM305	Green	60
*BRM310	Black	120
*BRM315	Red	200
*BRM320	Yellow	400
*BRM325	White	800
*BRM330	Blue	1800

250 mm DIAMETER QRS BACKED FOR T10

Code	Colour	Grade
*BRM350	Green	60
*BRM355	Black	120
*BRM360	Red	200
*BRM365	Yellow	400
*BRM370	White	800
*BRM375	Blue	1800

TRI-FLEX DISCS

New polishing system for restoring old or newly laid floors. Green, Red and Black grades can be used to substitute Fine Metal Bond.

200 mm DIAMETER QRS BACKED FOR T2

Code	Colour	Grade
*RFDF035	Green	60
*RFDF040	Black	120
*RFDF045	Red	200
*RFDF049	Yellow	400
BEPNI003E	Yellow	400
BEPNI003G	White	800
BEPNI003H	Blue	1800

250 mm DIAMETER QRS BACKED FOR T10

Code	Colour	Grade
*RFD765	Green	60
*RFD770	Black	120
*RFD775	Red	200
RFD780	Yellow	400
BEPNI103G	White	800
BEPNI103H	Blue	1800

*Denotes ex-stock
Please state part number when ordering

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MARBLE & TERRAZZO

SCORPION FLEX DISCS

Universal polishing system for MARBLE and TERRAZZO.

80 mm QRS BACKED

Code	Colour	Grade
*BRM250	Green	60
*BRM255	Black	120
*BRM260	Red	200
*BRM265	Yellow	400
*BRM270	White	800
*BRM275	Blue	1800

PREMIERE FLEX DISCS

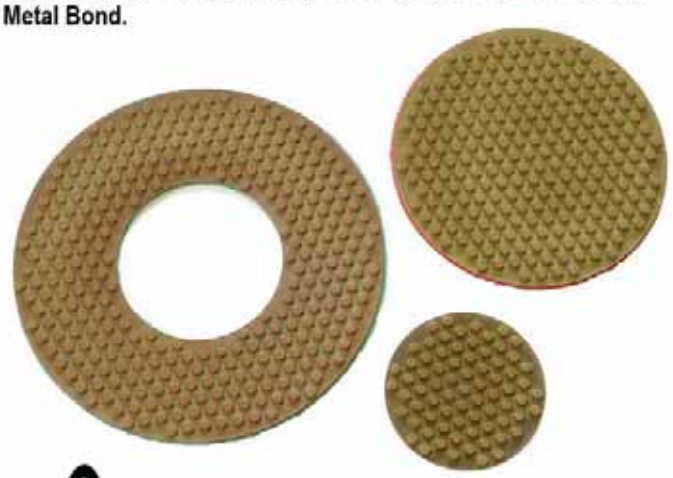
Multi Disc Drive system for MARBLE and TERRAZZO.

150 mm QRS BACKED

Code	Colour	Grade
*BRM400	Green	60
BRM405	Black	120
BRM410	Red	200
*BRM415	Yellow	400
*BRM420	White	800
*BRM425	Blue	1800

HEXADOT

Suitable for first stage of floor restoration or to substitute Fine Metal Bond.



75 mm DIAMETER QRS BACKED

Code	Colour	Grade
*RFD722	Green	60
RFD721	Black	120
*RFD720	Red	200

150 mm DIAMETER QRS BACKED

Code	Colour	Grade
RFD732	Green	60
RFD731	Black	120
*RFD730	Red	200

200 mm DIAMETER QRS BACKED

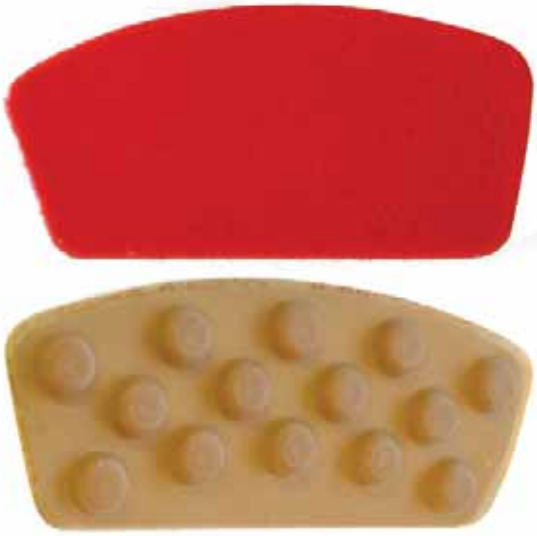
Code	Colour	Grade
*RFD712	Green	60
RFD711	Black	120
RFD710	Red	200

*Denotes ex-stock
Please state part number when ordering

MARBLE & TERRAZZO

BIG MÜNCHEN SEGMENTS

Universal Scrubber Drier system that quickly restores MARBLE and TERRAZZO floors to a high gloss finish.



FOAM QRS HOOKED BACK SEGMENTS - 165 x 65mm

Code	Colour	Grade
*BEPNI257A	Green (HR)	60
*BEPNI257C	Black (HR)	120
*BEPNI257D	Red (HR)	200
BEPNI257E	Yellow (SR)	400
*BEPNI257G	White (SR)	800
*BEPNI257H	Blue (SR)	1800

ELECTROFLEX SCORPION SEGMENTS

Universal polishing segments.

QRS RUBBER BACKED

Code	Colour	Grade
*BEPNC010	Green (N)	60
*BEPNC015	Black (N)	120
*BEPNC020	Red (N)	200
*BEPNC025	Yellow (N)	400
*BEPNC035	White (R)	800
*BEPNC040	Blue (R)	1800

Also available with 2mm Plastazote Backing

ELECTROFLEX TORNADO DISCS

200 mm DIAMETER QRS RUBBER BACKED

Code	Colour	Grade
*BEPN300A	Green (N)	60
*BEPN300C	Black (N)	120
BEPN300D	Red (N)	200
*BEPN300E	Yellow (N)	400
BEPN300G	White (R)	800
BEPN300H	Blue (R)	1800

Also available with 2mm Plastazote Backing.

Note:

Electroflex (N) denotes nickel grades.

Electroflex (R) denotes resin grades.

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MARBLE, TERRAZZO & CONCRETE

MÜNCHEN SEGMENTS

Universal wet or dry system that quickly restores MARBLE,TERRAZZO and CONCRETE floors to a high gloss finish.

HARD BACK QRS BACKED SEGMENTS		93 x 63mm
Code	**Colour**	**Grade**
*BEPNI250A	Green (HR)	60
*BEPNI250C	Black (HR)	120
*BEPNI250D	Red (HR)	200
*BEPNI250E	Yellow (HR)	400
*BEPNI250G	White (HR)	800
*BEPNI250H	Blue (HR)	1800

NOTE: Hard back segments to be used with cushioned drive boards.

NOTE: Suitable for all types of floor machine.

FRANKFURT SEGMENTS

Universal wet or dry system that quickly restores MARBLE, TERRAZZO and CONCRETE floors to a high gloss finish.

HARD BACK QRS BACKED SEGMENTS		100 x 90 x 75mm
Code	**Colour**	**Grade**
*BEPNI260A	Green (HR)	60
*BEPNI260C	Black (HR)	120
*BEPNI260D	Red (HR)	200
*BEPNI260E	Yellow (HR)	400
*BEPNI260G	White (HR)	800
*BEPNI260H	Blue (HR)	1800

NOTE: Hard back segments to be used with cushioned drive boards.

grinding guides

GRANITE

TORNADO T2 / T10 / NUMATIC / PREMIERE / UNIVERSAL SYSTEM

1	2	3	4	5	6
GRANITE MASTER METAL BOND	GRANITE MASTER METAL BOND	GRANITE MASTER	GRANITE MASTER	GRANITE MASTER	GRANITE MASTER
BLACK METAL BOND	RED METAL BOND	BLACK RESIN	RED RESIN	YELLOW RESIN	WHITE RESIN

7	8
GRANITE MASTER	GRANITE MASTER
BLUE RESIN	ORANGE RESIN

RECOMMEND:

T2 - use 4 segments per drive back (12 per grade) for all stages.

T10 - use 6 segments per drive back (18 per grade) for all stages.

Numatic / Premiere - use 6 segments per grade for all stages.

NOTE: If lippage/stock removal is greater than 1 mm substitute stage 1 with Tornado or Scorpion coarse Granite Metal Bond.

MARBLE & TERRAZZO

TORNADO T2/T10

1	2	3	4	5	6
TORNADO METAL	TRI-FLEX	TRI-FLEX	TURBO-FLEX	TURBO-FLEX	TURBO-FLEX
COARSE	GREEN	RED	YELLOW	WHITE	BLUE
MARBLE / TERRAZZO					

RECOMMEND: Add Pro-Seal (see p.14) to tank for all round improved performance - dilute as per "Fact Sheet".

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MARBLE & TERRAZZO

NUMATIC / UNIVERSAL SYSTEM

1	2	3	4	5	6	7
SCORPION METAL BOND	SCORPION METAL BOND	SCORPION HEXADOT	SCORPION FLEX	SCORPION FLEX	SCORPION FLEX	SCORPION FLEX
COARSE	FINE	RED	RED	YELLOW	WHITE	BLUE
MARBLE / TERRAZZO	MARBLE / TERRAZZO					

RECOMMEND: Use 5 segments per grade on all stages.
Add Pro-Seal (see p.14) to tank for all round improved performance - dilute as per "Fact Sheet".

PREMIERE

1	2	3	4	5	6	7
SCORPION METAL BOND	SCORPION METAL BOND	PREMIERE HEXADOT	PREMIERE FLEX	PREMIERE FLEX	PREMIERE FLEX	PREMIERE FLEX
COARSE	FINE	RED	RED	YELLOW	WHITE	BLUE
MARBLE / TERRAZZO	MARBLE / TERRAZZO					

RECOMMEND: Stages 1 and 2 use 5 segments per grade on standard drive back.
Stages 3 - 7 use 4 segments per grade on multi drive back.
Add Pro-Seal (see p.14) to tank for all round improved performance - dilute as per "Fact Sheet".

BIG MÜNCHEN / UNIVERSAL SYSTEM

1	2	3	4
BIG MÜNCHEN	BIG MÜNCHEN	BIG MÜNCHEN	BIG MÜNCHEN
GREEN	YELLOW	WHITE	BLUE

RECOMMEND:
Stages 1 and 2 use 3 segments per drive board and 4 for stages 3 and 4.

Reduce or increase number of segments to suit your required grinding pressure and stock removal rates.

Add Pro-Seal (see p.14) to tank for all round improved performance - dilute as per "Fact Sheet".

ACTION:
Ensure floor is cleaned in between stages to remove debris/slurry.

grinding guides

RESIN BASED MARBLE & TERRAZZO

TORNADO T2/T10

1	2	3	4	5	6
TORNADO METAL BOND	TRI-FLEX	TRI-FLEX	TURBO-FLEX	TRI-FLEX	TRI-FLEX
COARSE	GREEN	RED	YELLOW	WHITE	BLUE
MARBLE / TERRAZZO	**RECOMMEND:** Add Pro-Seal (see p.14) to tank for all round improved performance - dilute as per "Fact Sheet".				

CONCRETE

TORNADO T2/T10

1	2	3	4	5	6
SMB	SMB	SMB	SMB	TAURUS	TAURUS
A1 GREEN	A3 ORANGE	A9 GOLD	A10 BLACK	GREEN	BLACK

7	8	9	10	11
TAURUS	TAURUS	TAURUS	TAURUS	TAURUS
RED	YELLOW	WHITE	BLUE	ORANGE

RECOMMENDATIONS:

T2 Stages 1 - 4 use 3 segments per drive back (9 per grade) Stages 5 - 11 use 4 segments per drive back (12 per grade).

T10 Use 6 segments per drive back (18 per grade) for all stages.

NOTE: Stock removal rates and life can be adjusted to suit by increasing or reducing the number of segments used.

ACTION: Ensure floor is cleaned in between stages to remove debris/slurry.

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MARBLE & TERRAZZO

PRO-SEAL

Daily maintenance product for all types of STONE. Add to Water Tank when polishing.

Code	Size
*BMP090	5 Litres

PRO-TEC

For crystallisation of MARBLE & TERRAZZO using wire wool pads.

Code	Size
*BMP095	5 Litres

PRO-GLOSS

Water based wax emulsion. Buffs to high gloss finish.

Code	Size
*BMP105	5 Litres

MARBLE & TERRAZZO

PERFORM GLOSS POWDER

Crystallising compound for MARBLE & TERRAZZO

Code	Size
*BMP300	5 Kg

PERFORM DEEP STONE CLEANER

For deep pore cleaning and brightening MARBLE & TERRAZZO

Code	Size
*BMP375	5 Litres

MPC POWDER

Polishing compound for MARBLE & TERRAZZO

Code	Size
*BMP305	5 Kg

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CONCRETE

PERFORM DUST BINDER

Water based concrete sealer to prevent dusting

Code	Size
*BMP360	5 Litres

PERFORM REINFORCER

Surface hardening treatment for concrete

Code	Size
*BMP366	5 Litres
*BMP365	25 Litres

PERFORM CONCRETE GLAZE

Seals pores in surface and increases wear resistance

Code	Size
*BMP371	5 Litres
*BMP370	25 Litres

stone care

GRANITE

PERFORM GRANITE GLOSS	
Polishing gel for GRANITE	
Code	**Size**
*BMP310	1 Kg

STONE CARE ACCESSORIES

POLISHING PADS	
For polishing LIMESTONE, MARBLE & TERRAZZO	
Code	**Size**
*BMP425	Thick - Box 5

WIRE WOOL	
For crystallising STONE	
Code	**Size**
*BMP200	Pad Ø430mm
*BMP270	Bale - Coarse 10 Kilos

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KWIK-FLEX DISCS

PREMIUM wet polishing system for GRANITE.

100mm DIAMETER QRS BACKED

Code	Colour	Grade
*RFD247	Brown	Conditioner
*RFD250	Green	60
*RFD255	Black	120
*RFD260	Red	200
*RFD265	Yellow	400
*RFD270	White	1000
*RFD275	Blue	2000
*RFD280	Orange	Buff
*RFD300	Complete set Conditioner to Buff	

PUMA DISCS

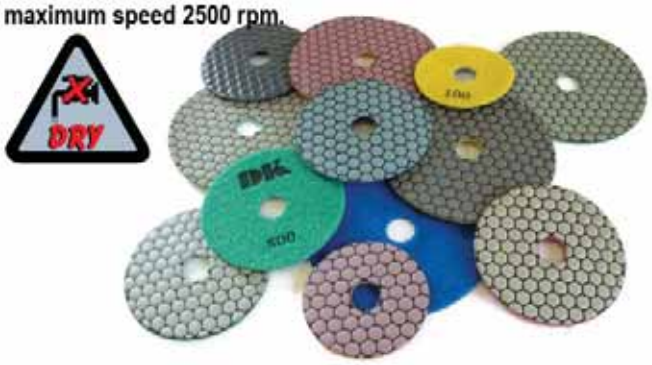
ECONOMY wet polishing system for GRANITE.

100mm DIAMETER QRS BACKED

Code	Colour	Grade
*BWPD005	Green	50
*BWPD015	Black	100
*BWPD020	Red	200
*BWPD025	Yellow	400
*BWPD030	White	800
*BWPD035	Blue	1500
*BWPD040	Orange	3000
*BWPD045	Green	Buff
*BWPD100	Complete set 50 - Green Buff	

CERAMICA DISCS

PREMIUM dry polishing system for MARBLE and GRANITE - maximum speed 2500 rpm.

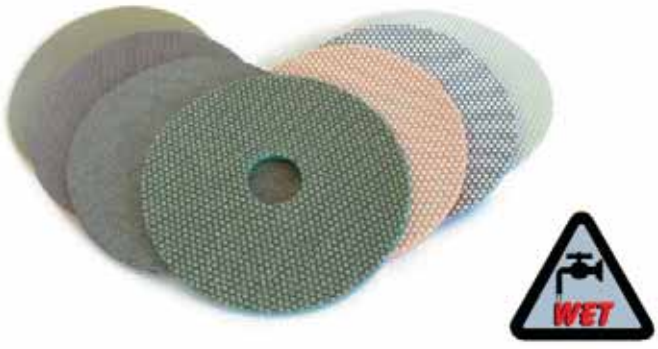


100mm QRS BACKED

Code	Colour	Grade
*BDPC010	Yellow	100
*BDPC015	Orange	200
*BDPC020	Red	400
*BDPC025	Green	800
*BDPC030	Turquoise	1500
*BDPC035	Brown	3000
*BDPC040	Black	Buff
*BDPC045	White	Buff
*BDPC100	Complete set 50 - Black Buff	

ELECTROFLEX DISCS

PREMIUM wet polishing discs for MARBLE.



100mm QRS BACKED

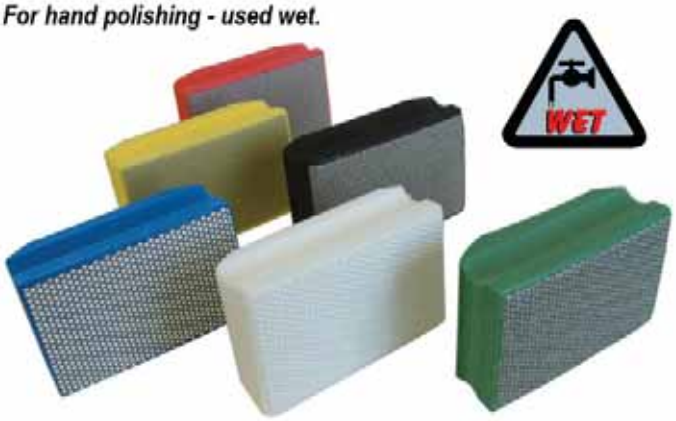
Code	Colour	Grade
*BEPN069A	Green (N)	60
*BEPN069C	Black (N)	120
*BEPN069D	Red (N)	200
*BEPN069E	Yellow (N)	400
*BEPN069G	White (R)	800
*BEPN069H	Blue (R)	1800
*BEPN069I	Orange (R)	12000

NOTE:
Electroflex (N) denotes nickel and (R) denotes resin grades.

accessories

ELECTROFLEX HAND PADS

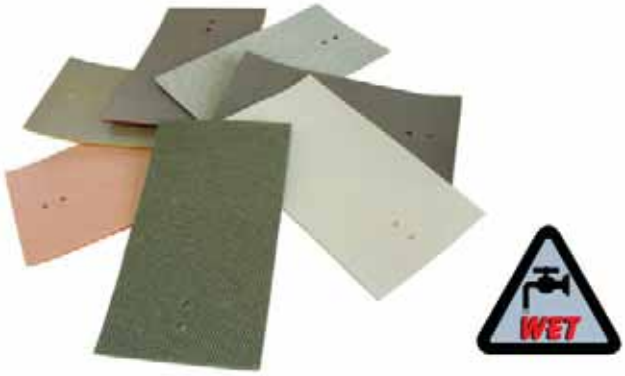
For hand polishing - used wet.



90 mm x 55 mm		
Code	**Colour**	**Grade**
*BEPN202	Green (N)	60
*BEPN212	Black (N)	120
*BEPN217	Red (N)	200
*BEPN222	Yellow (N)	400
*BEPN227	White (R)	800
*BEPN231	Blue (R)	1800
*BEPN20231	Complete set 60 - 1800	

ELECTROFLEX PADS

QRS for use with EOS502W Sander.



210 mm x 115 mm QRS BACKED		
Code	**Colour**	**Grade**
*BEPN400	Green (N)	60
*BEPN405	Black (N)	120
*BEPN410	Red (N)	200
*BEPN415	Yellow (N)	400
*BEPN420	White (R)	800
*BEPN425	Blue (R)	1800
*BEPN426	Orange (R)	12000
*BEPN40026	Complete set 60 - 12000	

FEIN TRIANGLE PADS

For working very small difficult areas.

Code	**Colour**	**Grade**
*BEPN890A	Green (N)	60
*BEPN890C	Black (N)	120
*BEPN890D	Red (N)	200
*BEPN890E	Yellow (N)	400
*BEPN890G	White (R)	800
*BEPN890H	Blue (R)	1800
*BEPN890	Complete set 60 - 1800	

FEIN OSCILLATING BLADES

For use on Supercut Machine only to remove grout in delicate areas.

Code	**Description**
*ESC001	78 mm Blade
*ESC002	Pendulum Saw

NOTE:
Electroflex (N) denotes nickel grades.
Electroflex (R) denotes resin grades.

*Denotes ex-stock
Please state part number when ordering

info@amp-teknik,dk

FLEX LW1503

110v Wet Polisher - 3600 rpm. With M14 fitting and central water feed.

Code	Model
*BEMLW1503	110 volt

FLEX L1503VR

110v Dry Polisher - variable speed 1200 - 3700 rpm and M14 fitting.

Code	Model
*BEML1503VR	110 volt

FEIN OSCILLATING MACHINES

110v machines used for polishing or dry removal of grout.

Code	Model
*BEMFMM	Multitalent
*BEMFSC	Supercut

QRS BACKUP PADS

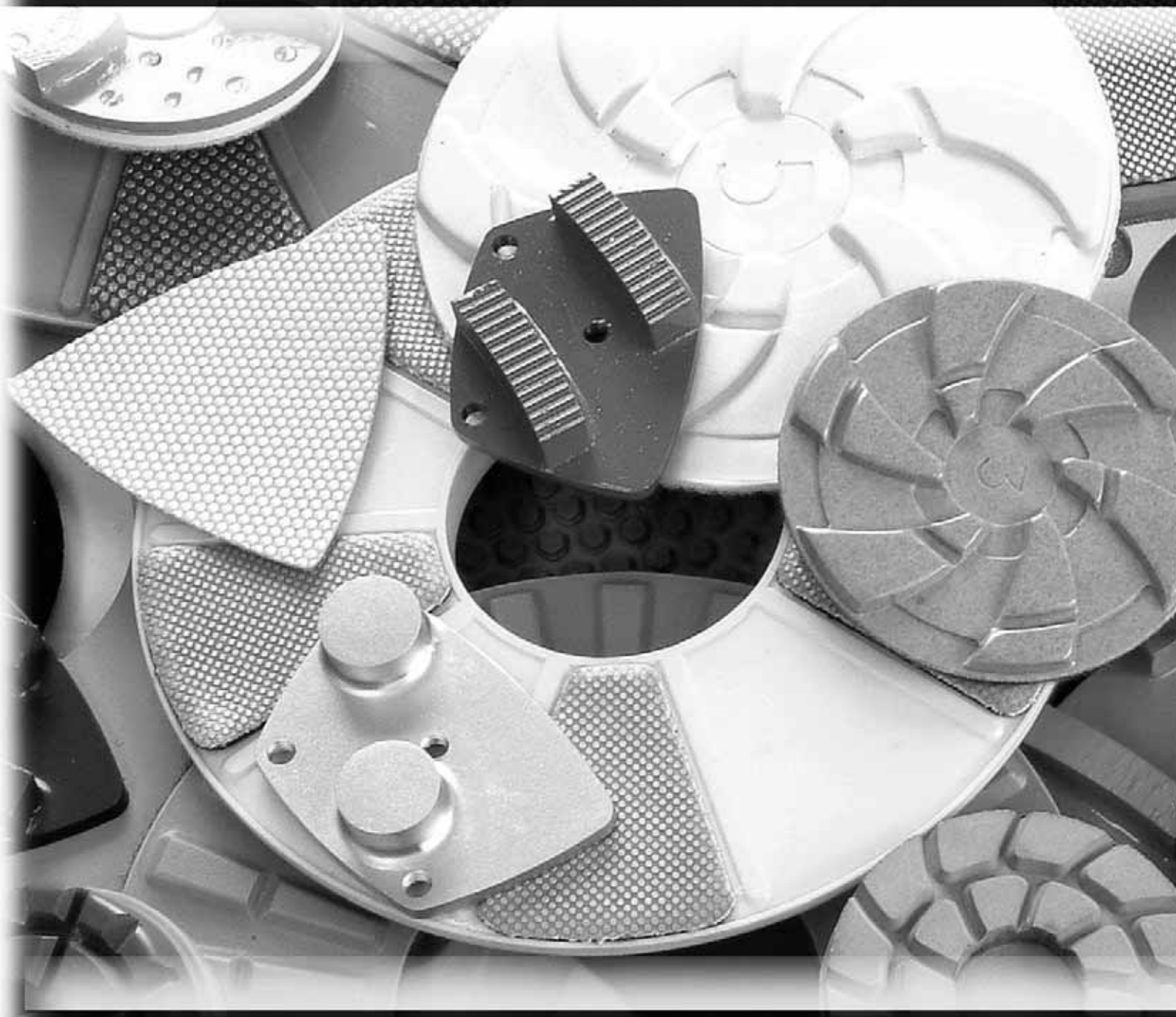
100 mm Diameter - M14 fitting to suit Flex Machines.

Code	Description
*MMP070	Hard Backed
*MMP070C	Cushioned
*BMP143	Rubber

WEDGE

For easing off QRS backed discs.

Code	Description
*STP050	Wedge



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